

Crystallization of salts in a porous medium

A tribute to Gilles Chanvillard



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July 5, 2016

Salts in a porous medium

- ❖ What is the problem?
- ❖ Gilles' approach to the equilibrium state
- ❖ Non equilibrium considerations
- ❖ Experimental study of growth in pore networks

Mirabilite in Limestone

- ❖ Indiana limestone pores contain thenardite (Na_2SO_4)
- ❖ Precipitation of mirabilite ($\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$) destroys stone



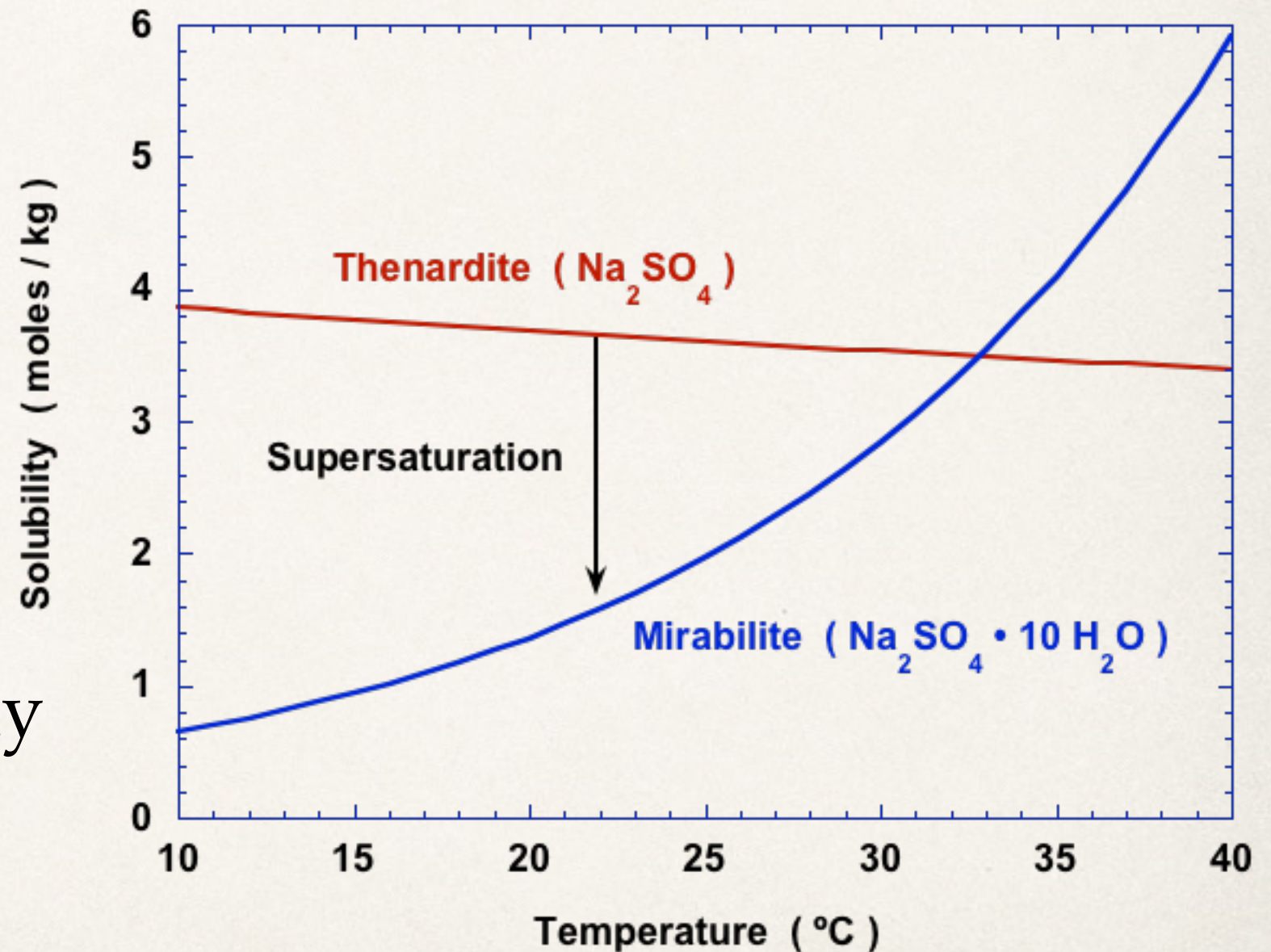
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Stress from Mirabilite

- ❖ Dry salt dissolves until solution is saturated with respect to thenardite
- ❖ That solution is highly supersaturated with respect to mirabilite



Driving Force for Growth: Supersaturation

- ❖ Dissolution of hydrated salt



Solubility product: $Q = [\text{Na}^+]^2 [\text{SO}_4^{2-}] [\text{H}_2\text{O}]^{10}$

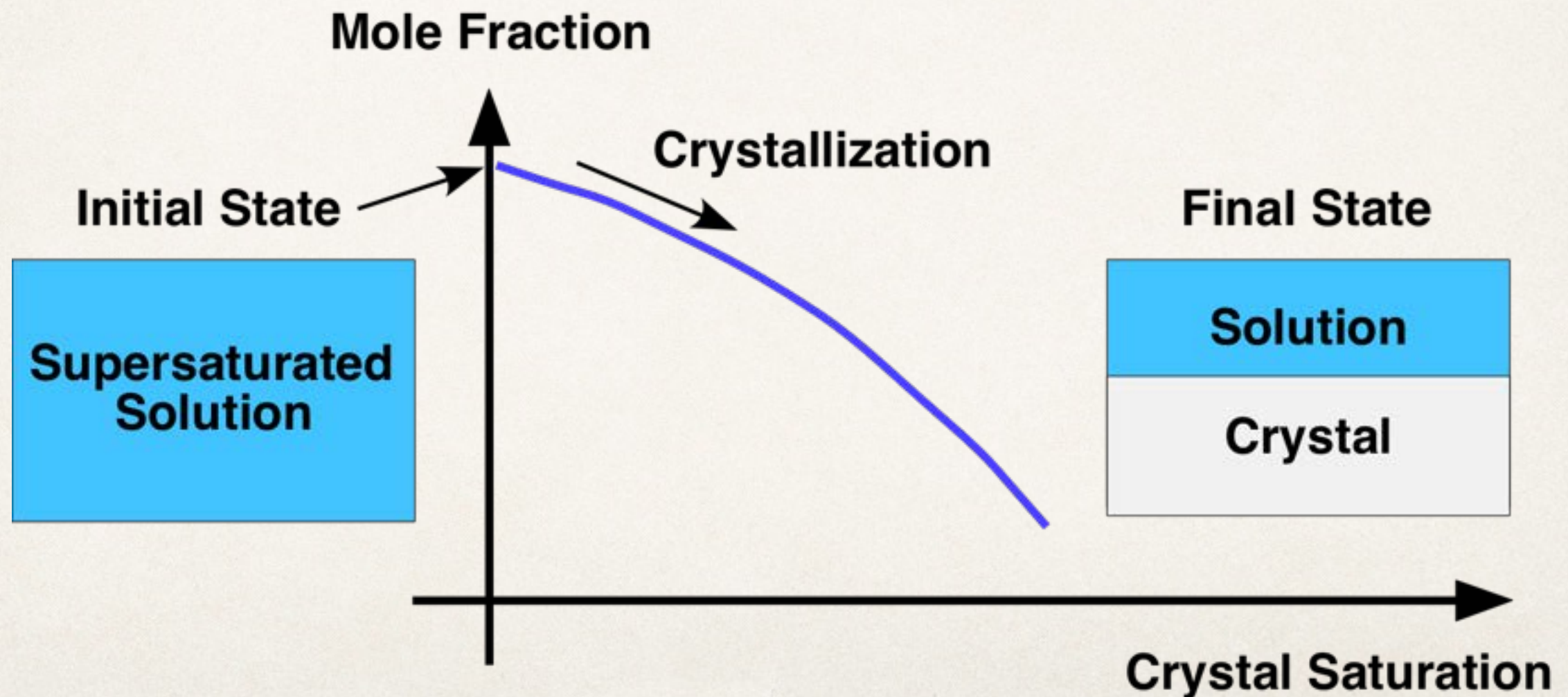
Equilibrium constant: $Q = K[T]$

- ❖ Pressure needed to suppress growth of a macroscopic crystal

$$p = \frac{RT}{V_M} \ln \left[\frac{Q}{K[T]} \right] \approx \frac{R_g T}{V_M} \ln \left[\left(\frac{c}{c_s} \right)^3 \right]$$

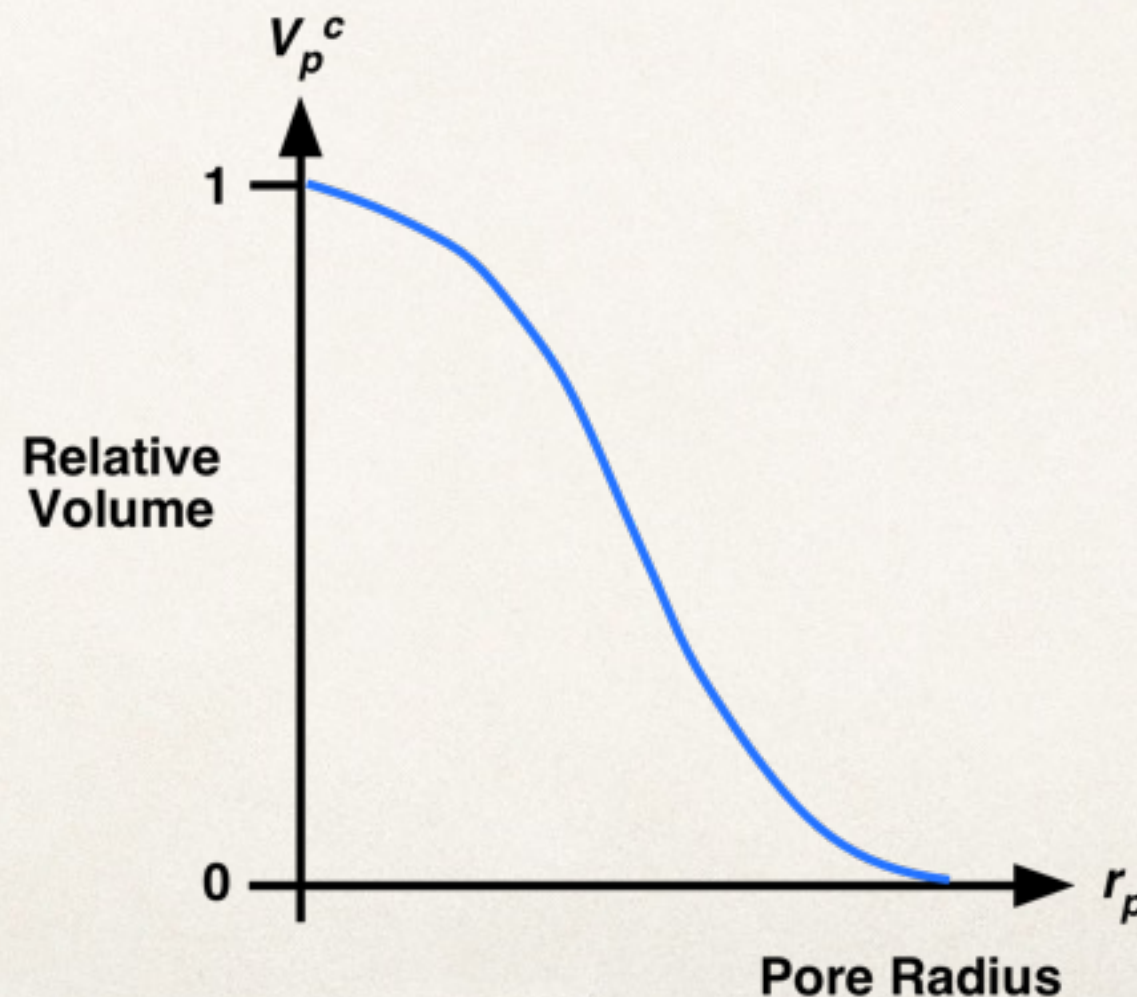
Concentration versus Saturation

- ❖ As degree of saturation with crystals increases, mole fraction of solute decreases



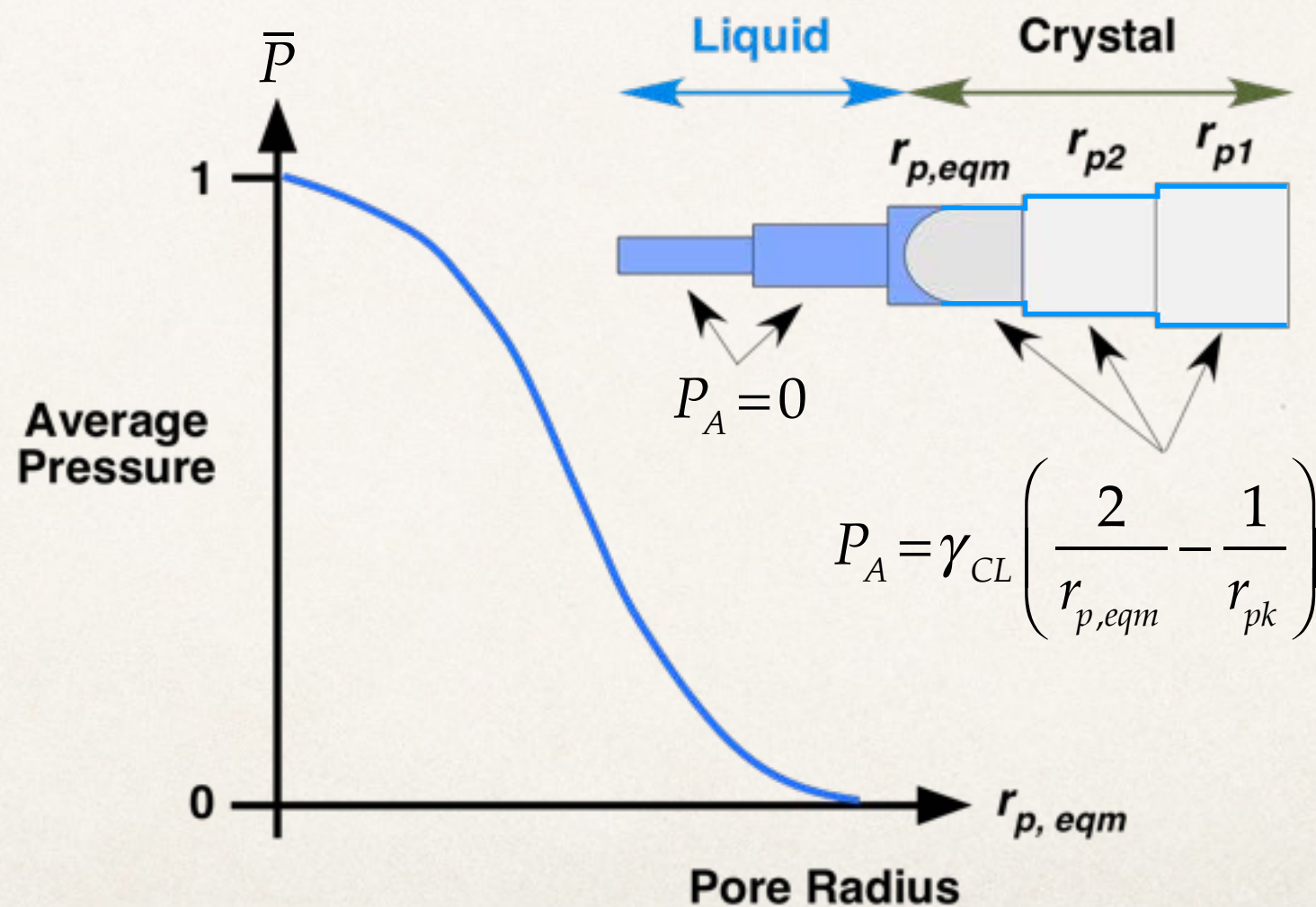
Saturation versus Pore radius

- ❖ Crystals progressively invade smaller pores, reaching full saturation as $r_p \rightarrow 0$



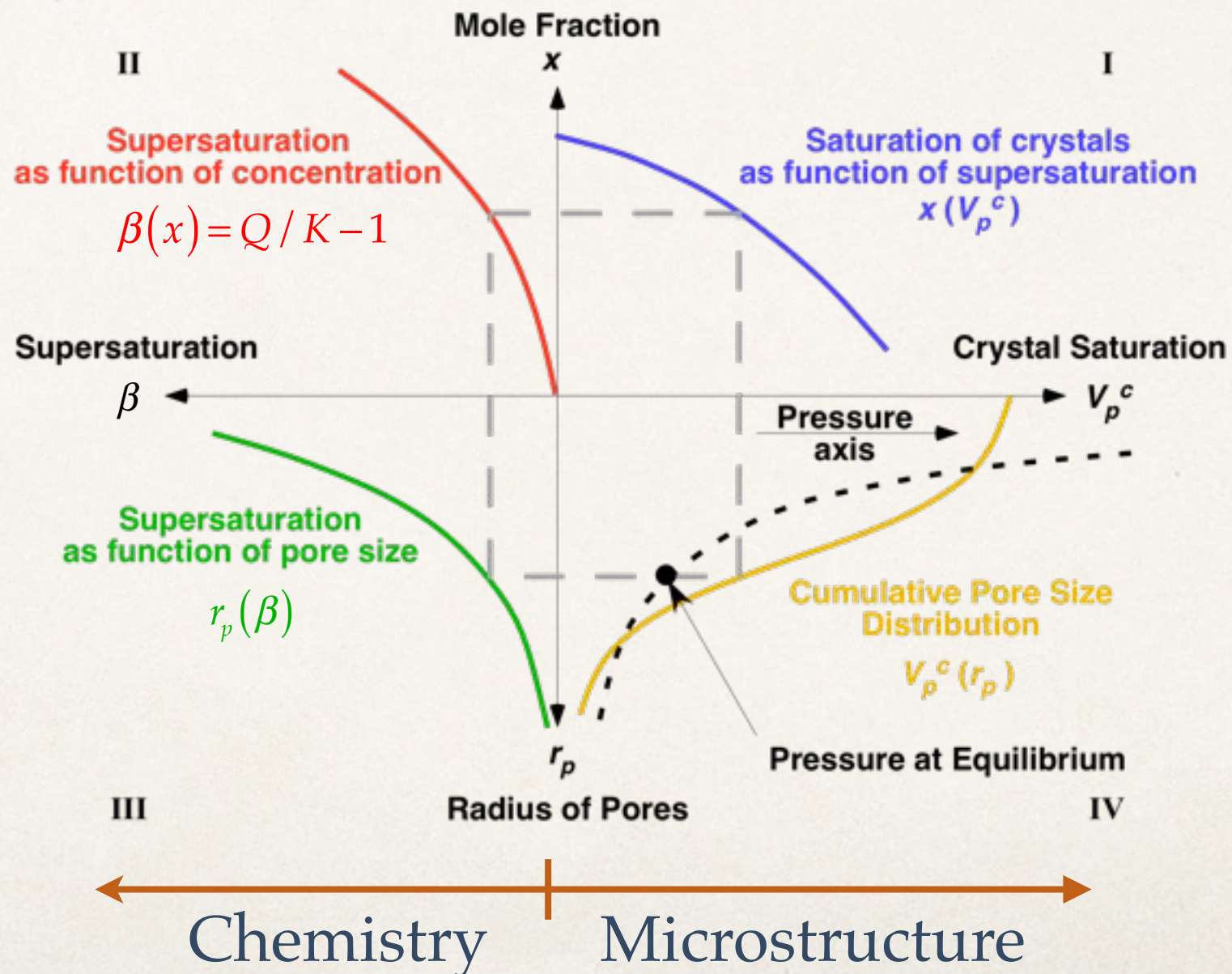
Crystallization pressure vs Radius

- ❖ As smaller pores are invaded, the pressure applied to the pore walls, P_A , increases



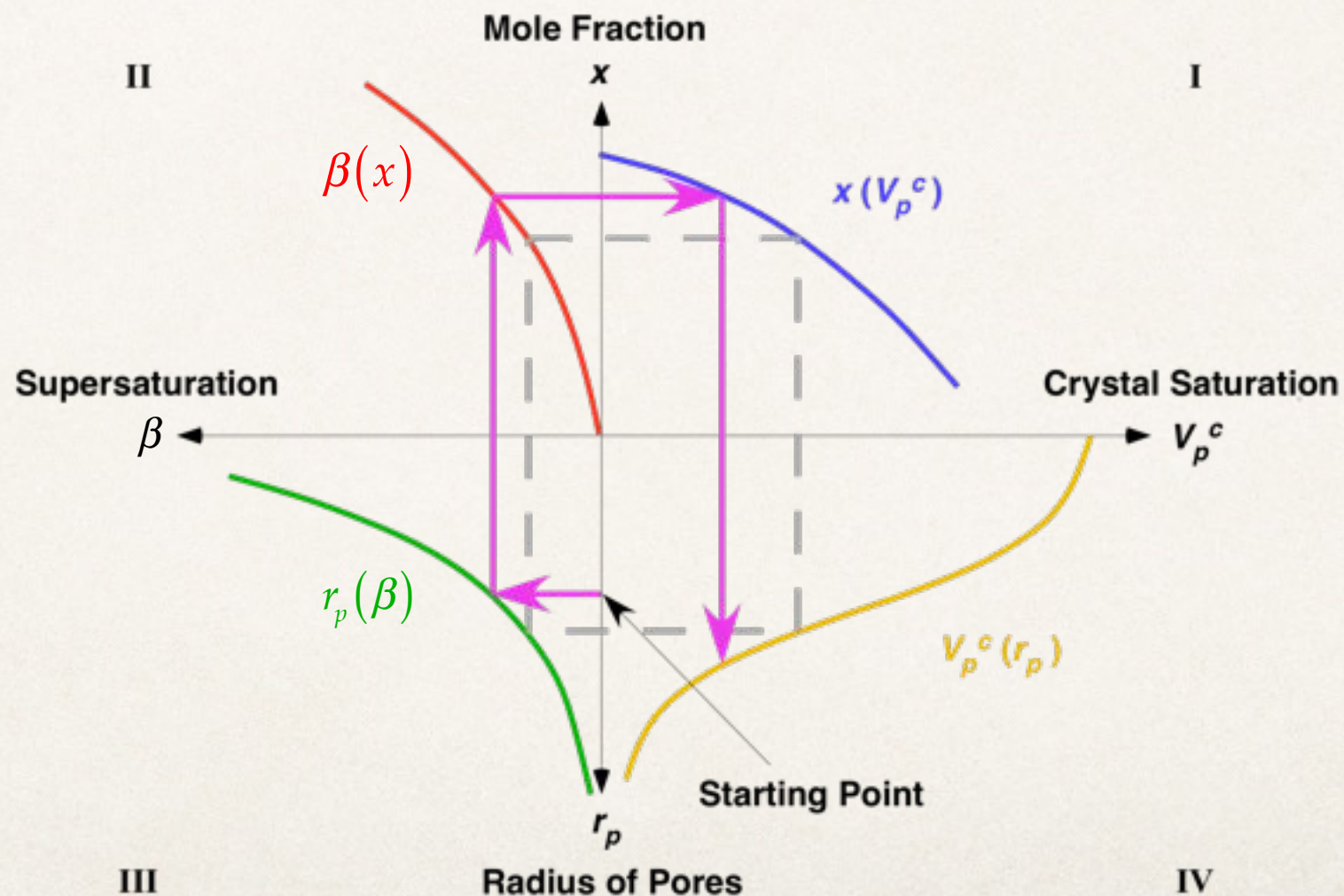
Chanvillard Diagram

- ❖ Equilibrium state corresponds to osculating rectangle



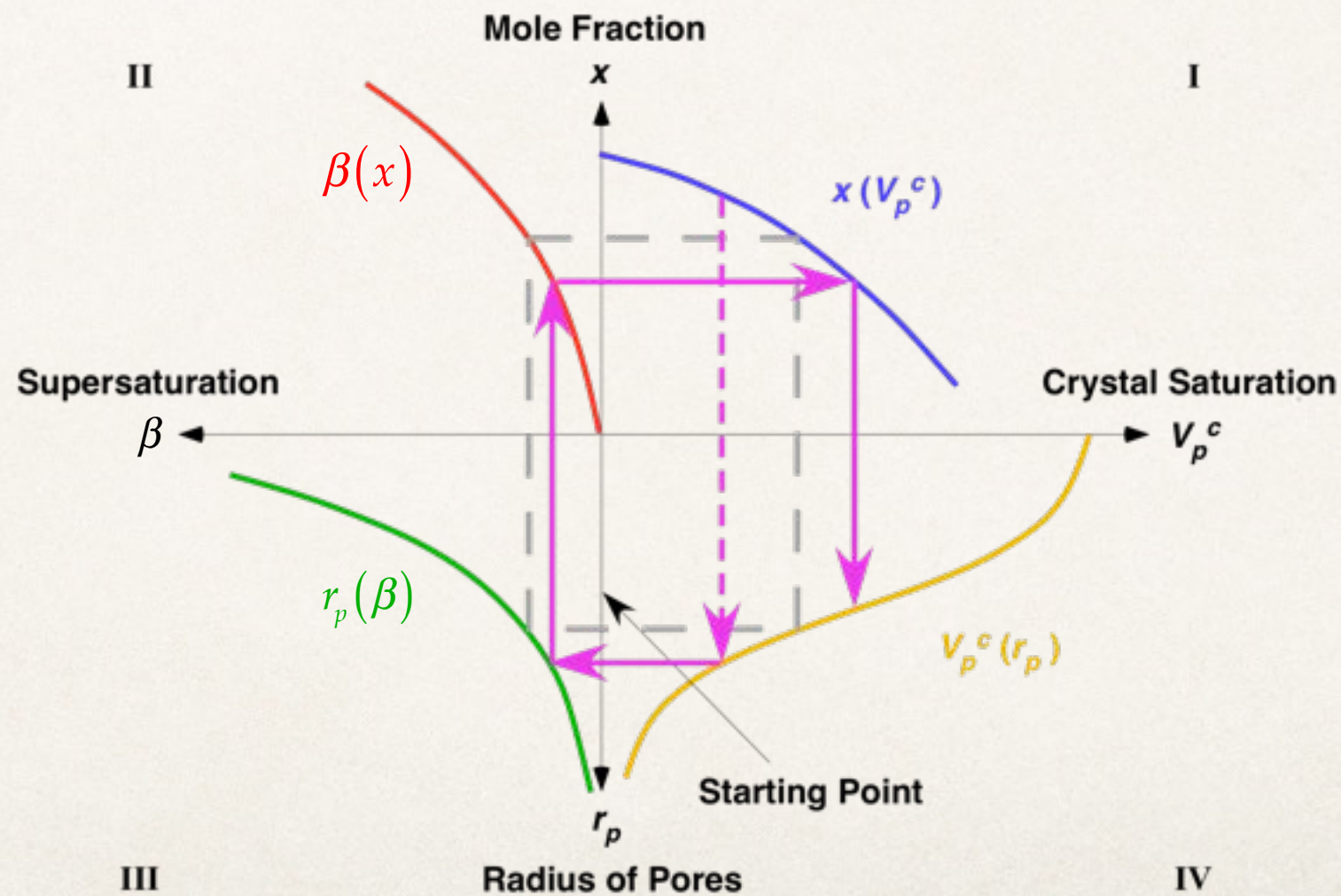
Approaching equilibrium

- ❖ First cycle from arbitrary starting point



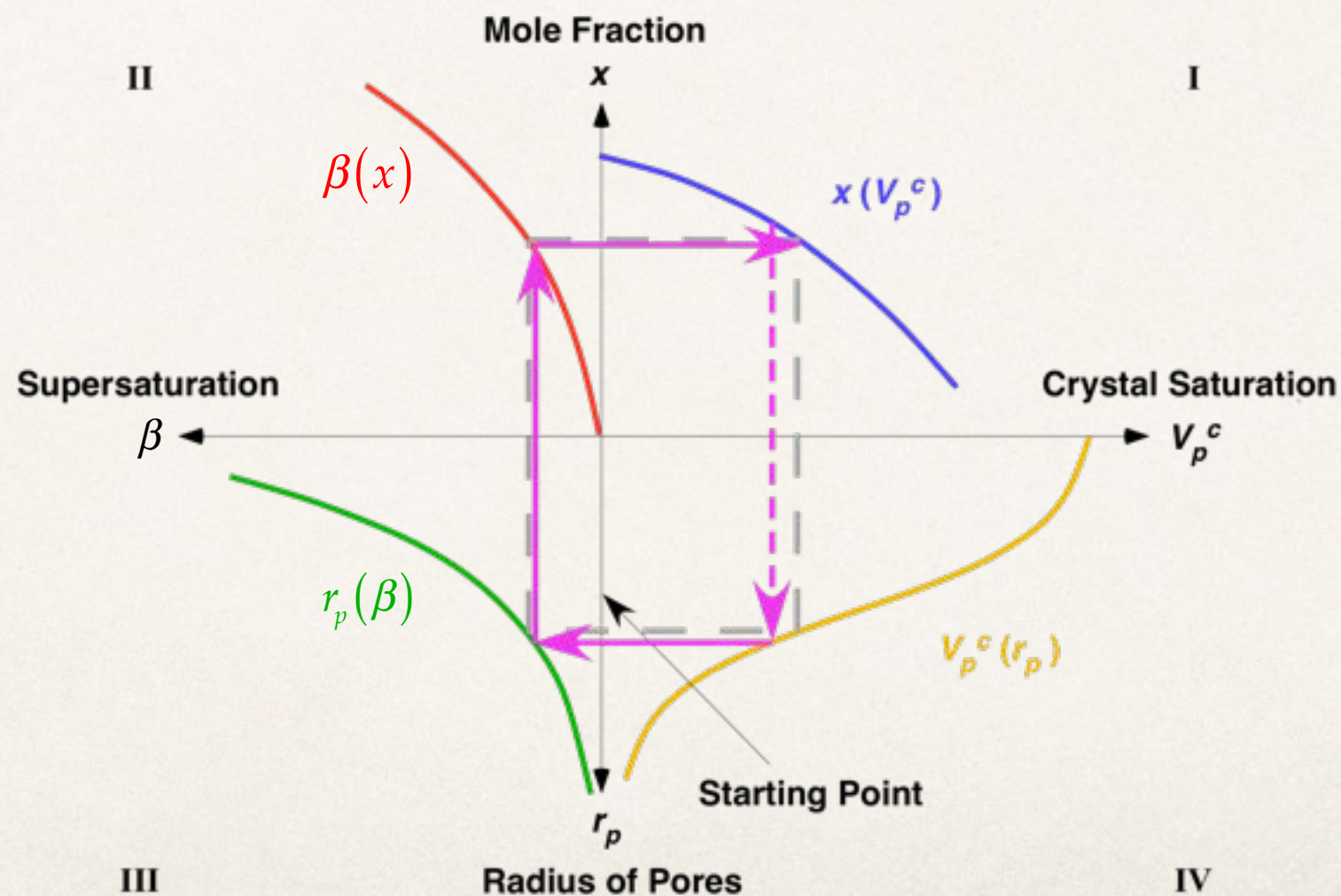
Approaching equilibrium

❖ Second cycle



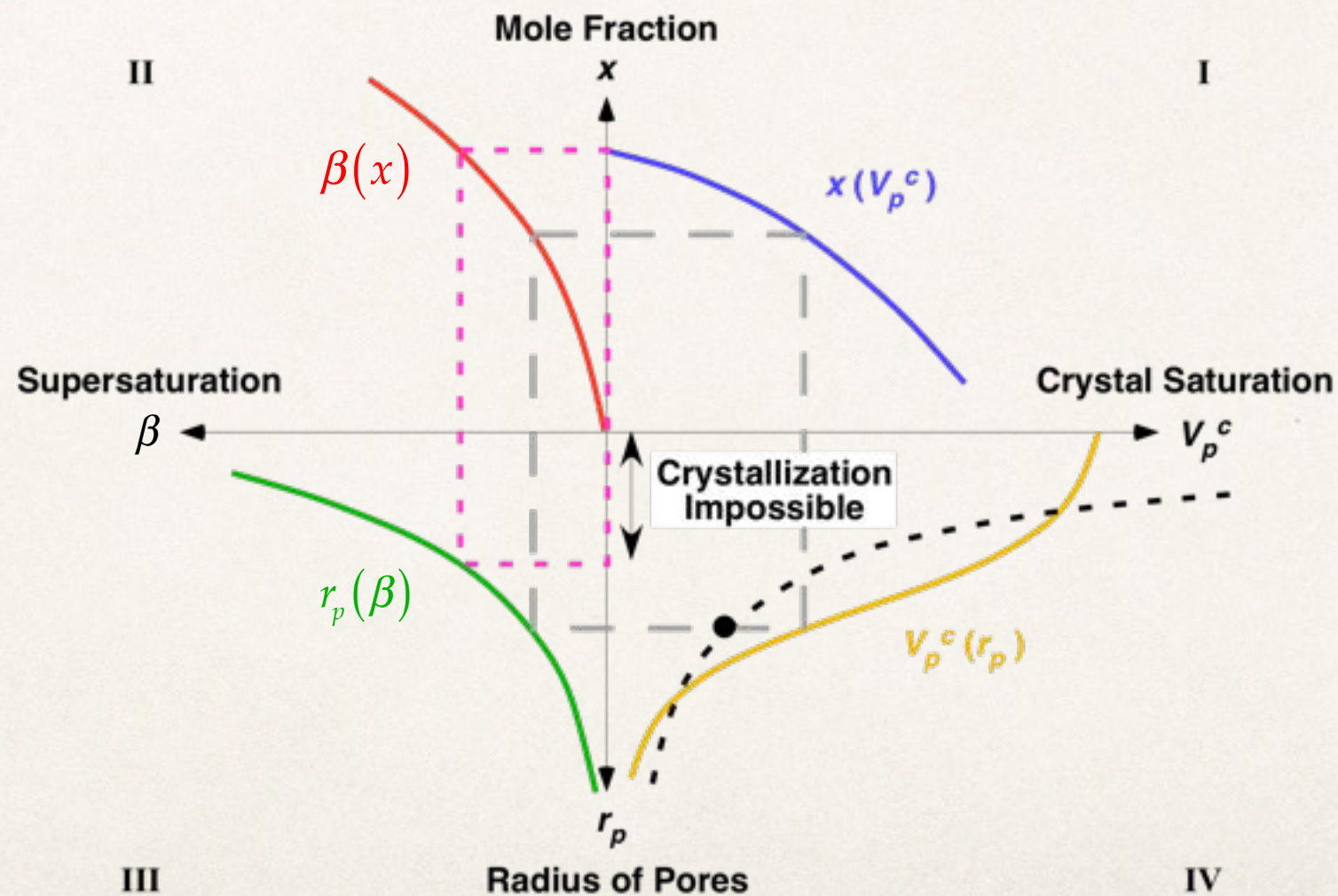
Approaching equilibrium

- ❖ Fourth cycle → approaching equilibrium



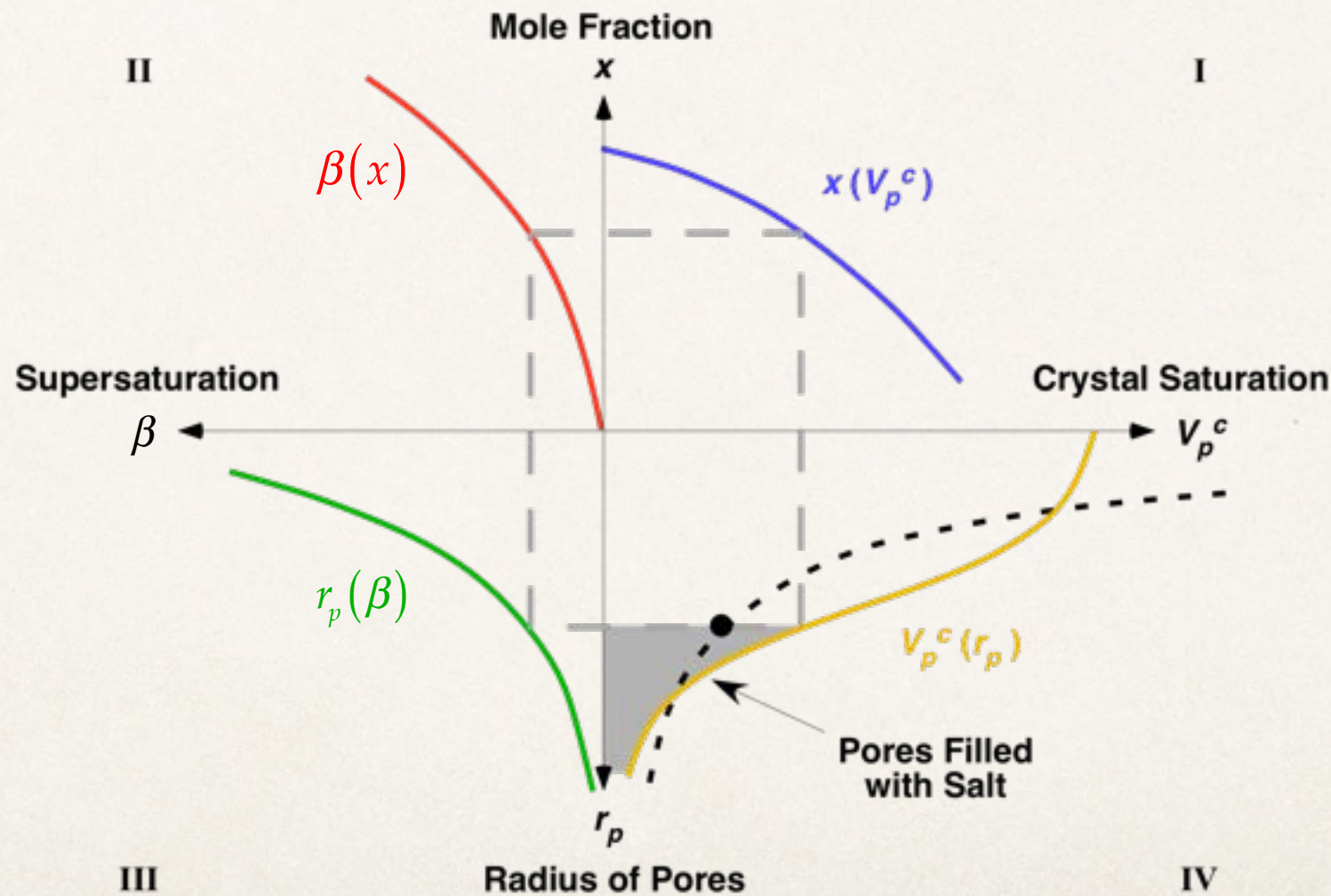
Inaccessible pores

- ❖ Initial concentration limits size of pores that salt can enter



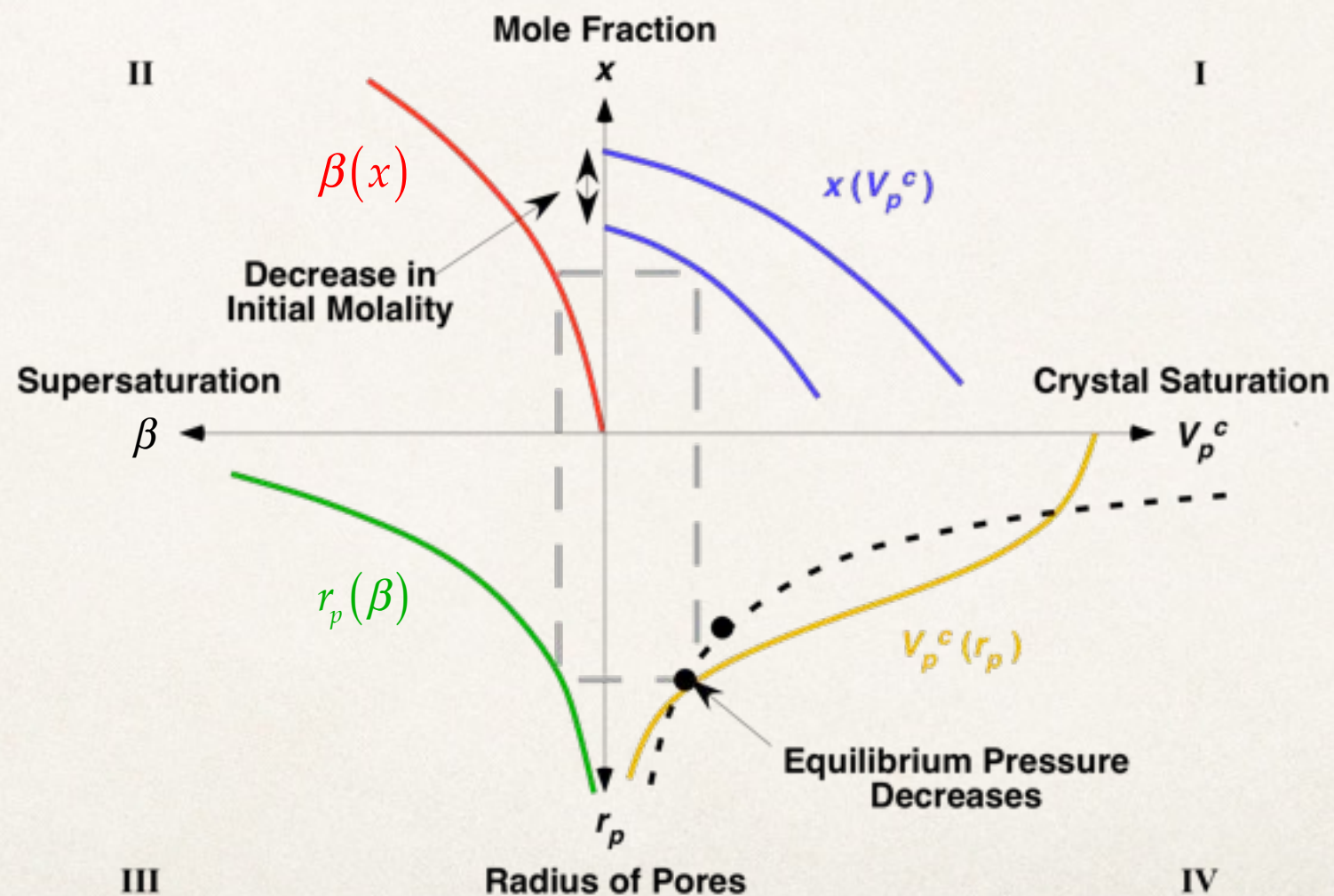
Crystal saturation

- ✿ Equilibrium box bounds salt-filled pores



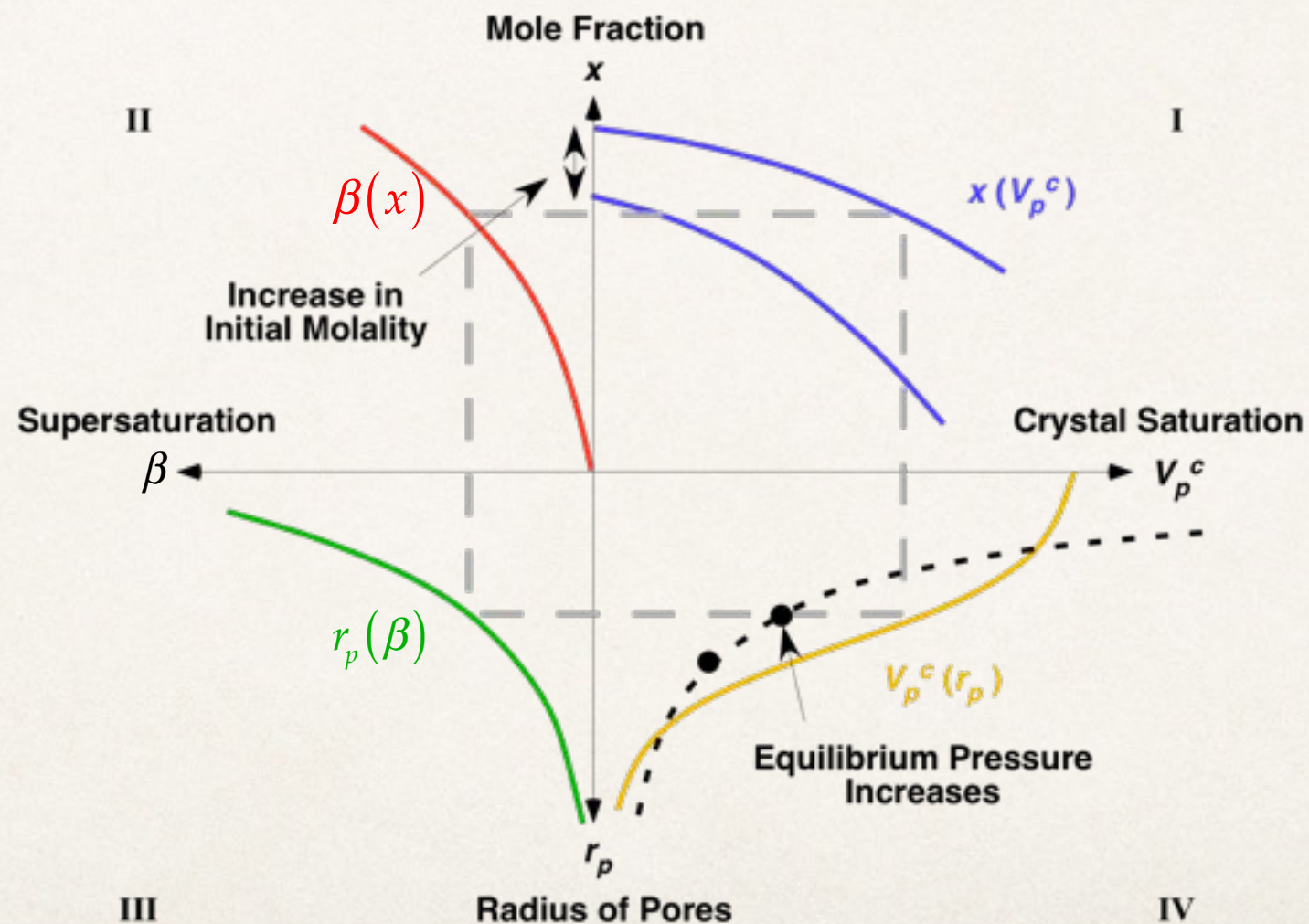
Effect of concentration

- ❖ Decreasing x decreases pressure on pore walls



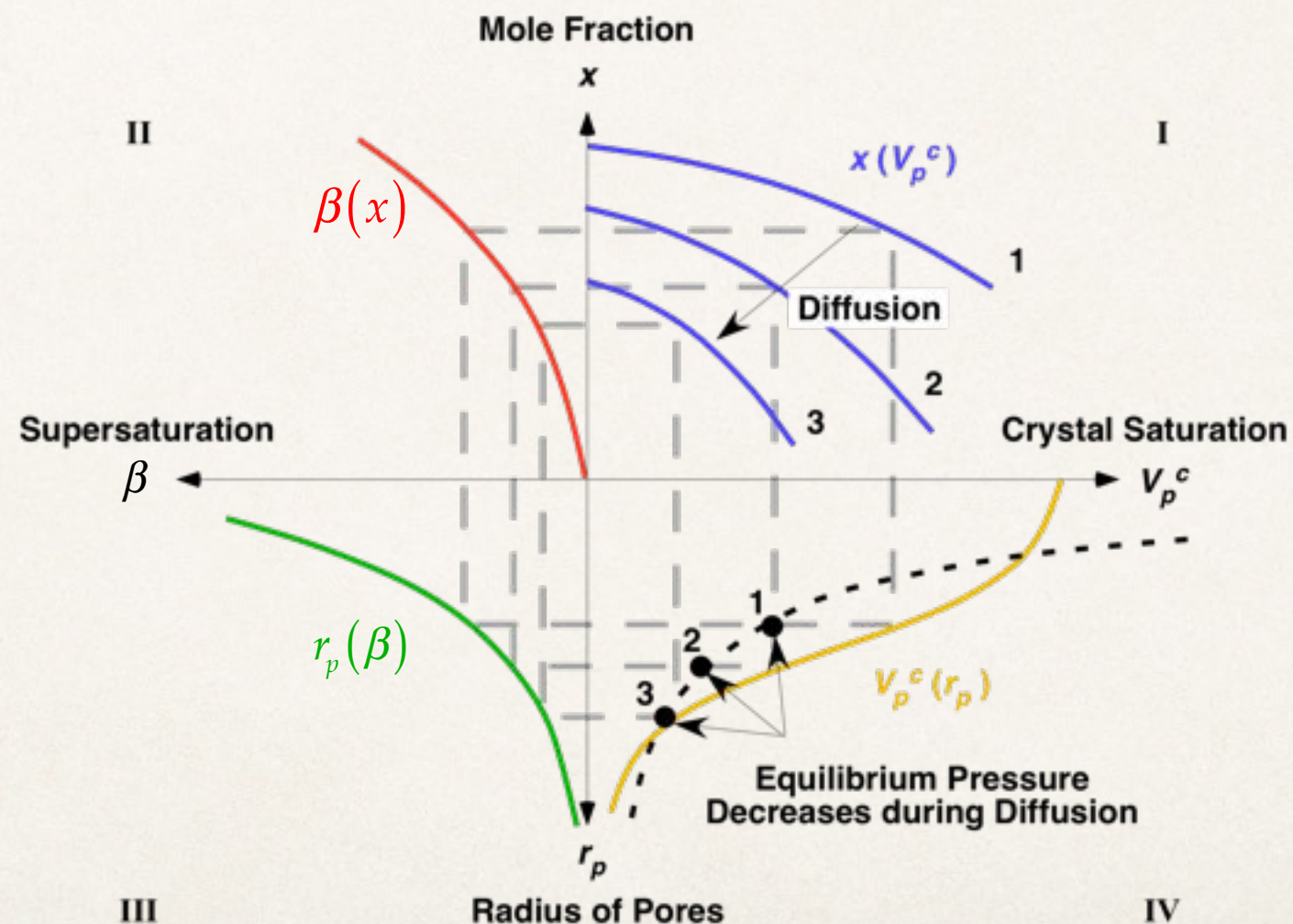
Effect of concentration

- ❖ Raising x increases pressure on pore walls



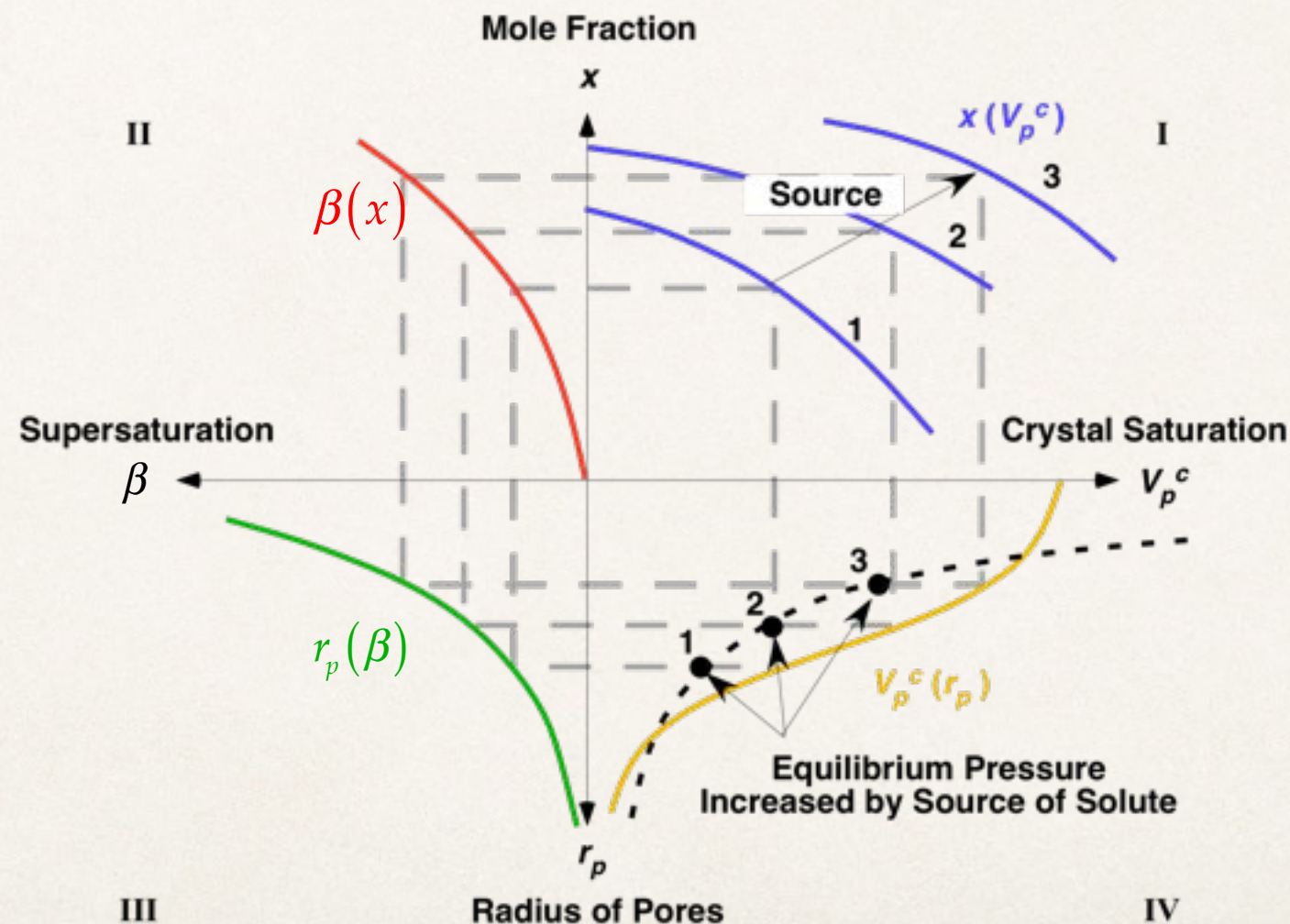
Coarsening

- ❖ Diffusion of salt out of the body reduces P_A



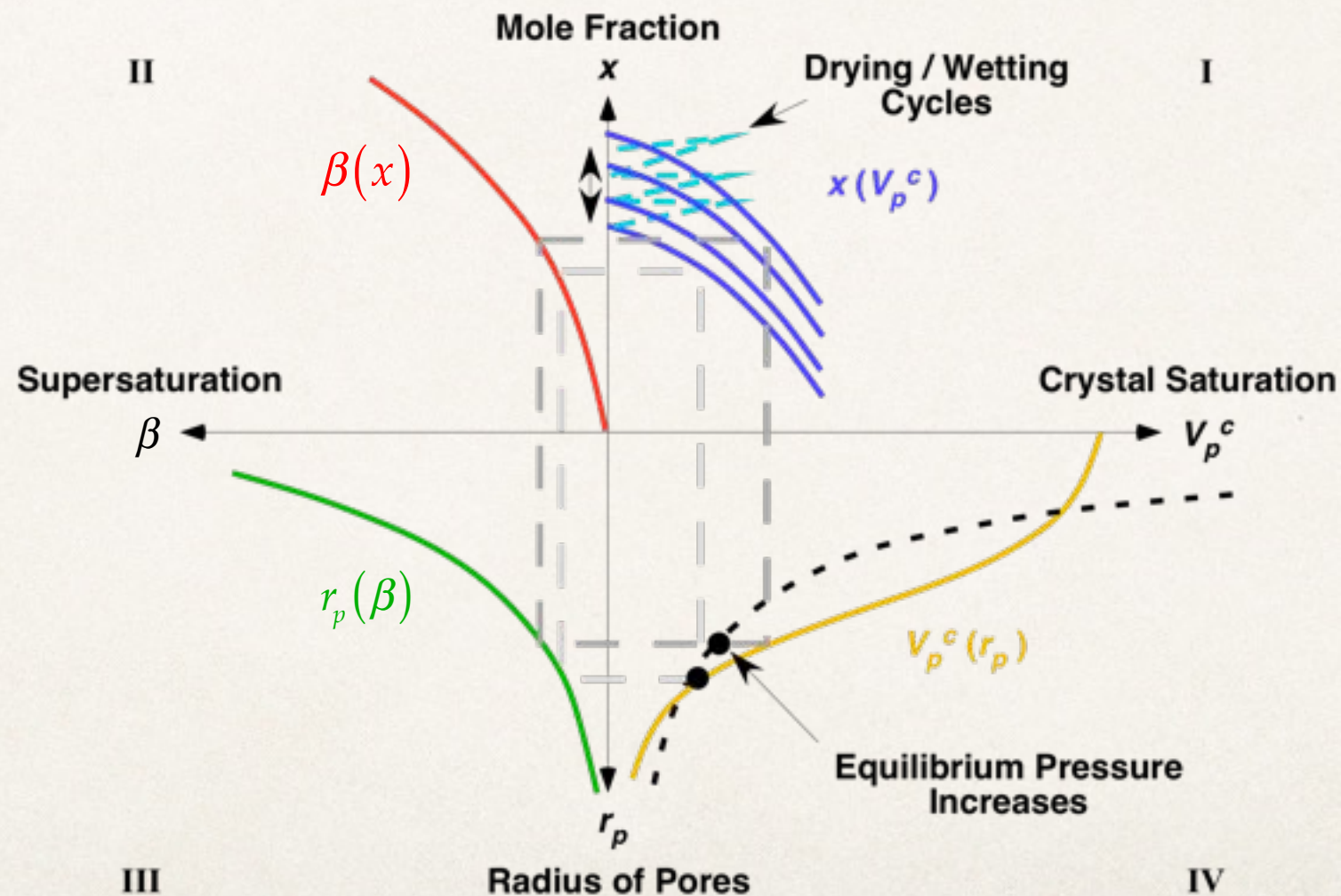
External source of salt

- ❖ Entry of salt, evaporation, or cooling raises x and P_A



Wetting / Drying Cycles

- ❖ Rewetting with salt-rich solution raises x and P_A

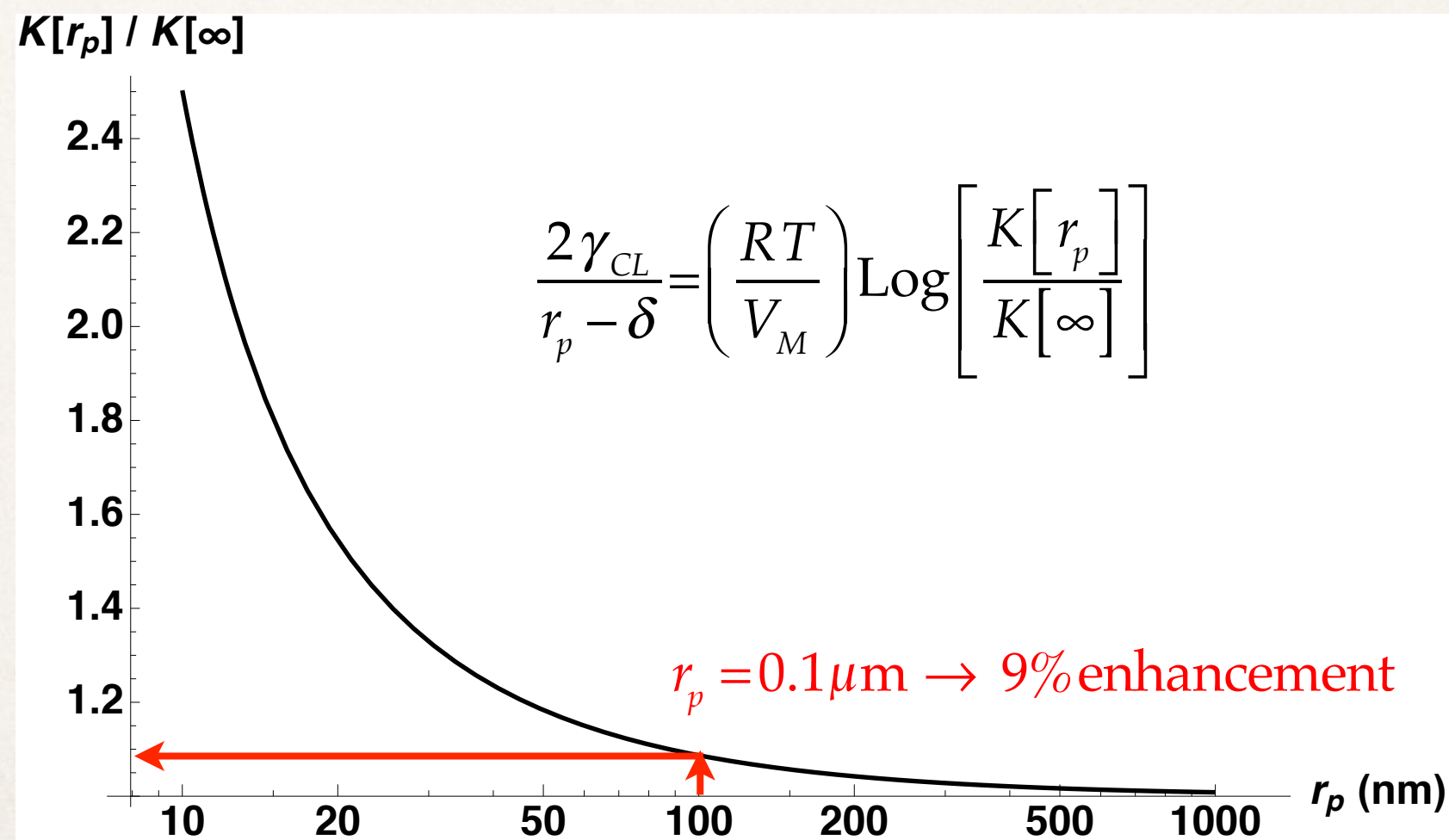


Limitations of equilibrium analysis

- ❖ Pores in stone are usually too large for curvature to affect solubility significantly
- ❖ All pores fill simultaneously
- ❖ Propagation from large into small pores leads to diffusion control, so no pressure

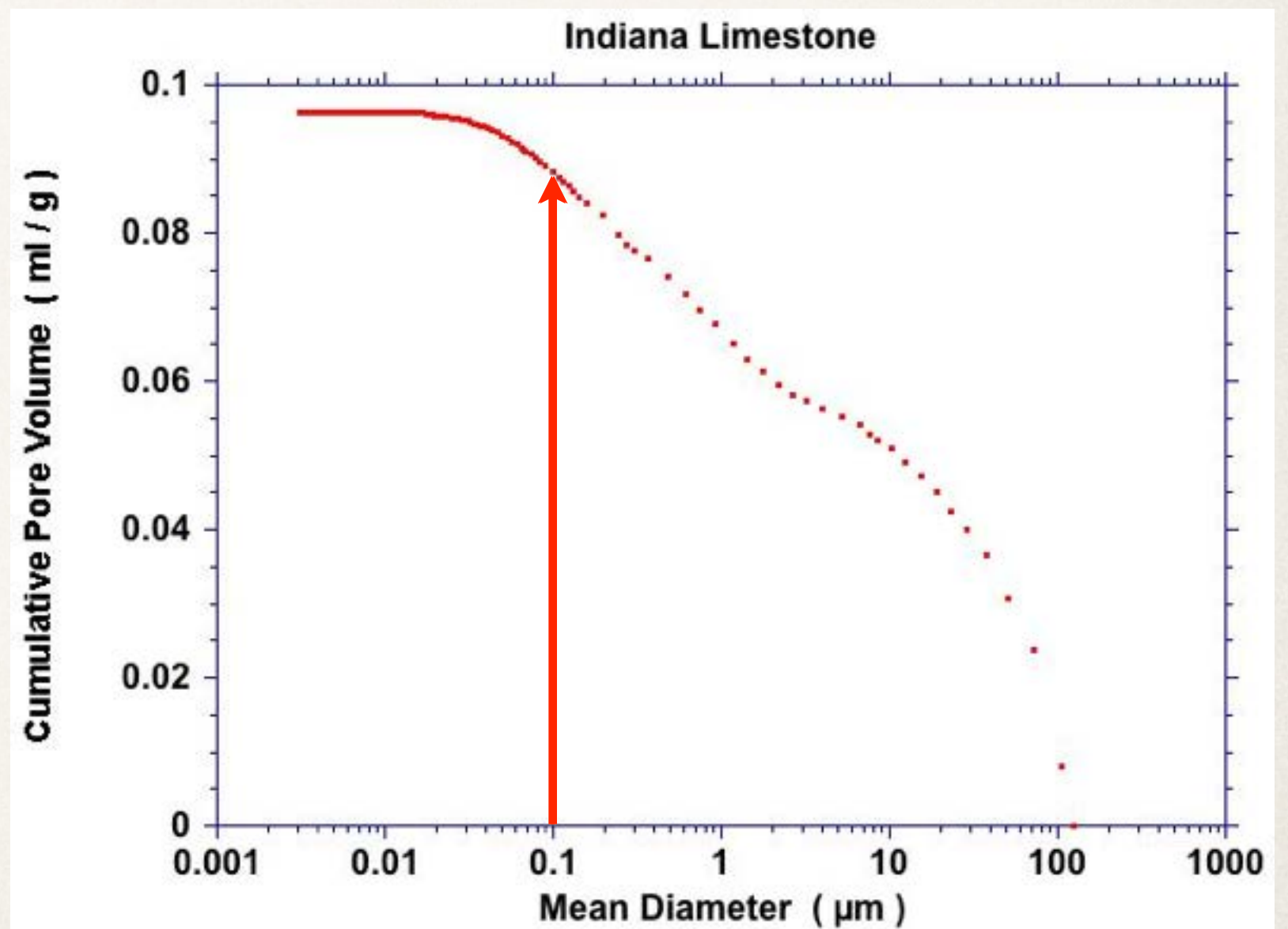
Solubility versus Pore size

- ❖ Freundlich equation relates solubility product, K , to crystal size



Indiana Limestone

- ❖ Bimodal pore size distribution
- ❖ Peaks near 0.3 and $30\ \mu\text{m}$
- ❖ Few pores smaller than $0.1\ \mu\text{m}$

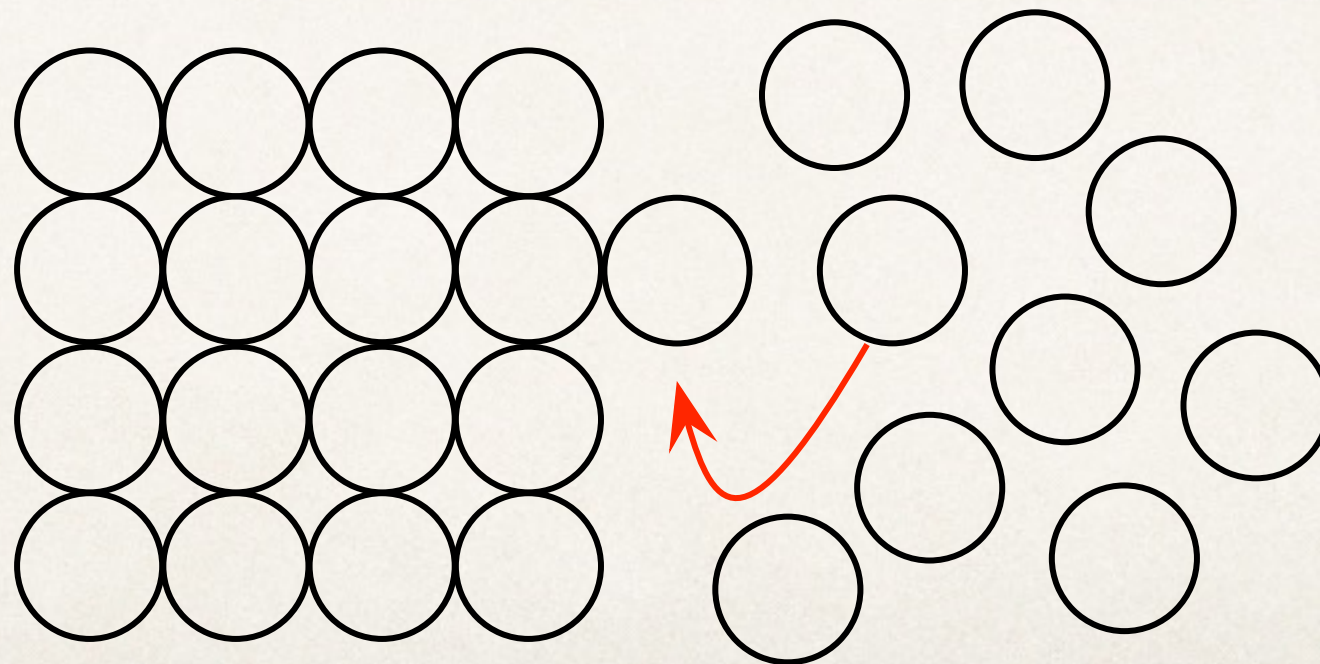


Kinetic considerations

- ❖ Interface- versus Diffusion-controlled growth
- ❖ Frequency of nucleation
- ❖ Transport in the film
- ❖ Growth through a network of pores

Interface Control

- ❖ Rate of growth is determined by the kinetics of attachment of atoms to the interface
- ❖ Not all sites are equally likely to accommodate attachment
- ❖ Driving force for growth is supersaturation, $Q/K - 1$



Crystal Growth

- ❖ Interface attachment kinetics
- ❖ Growth rate, G , depends on mobility, η , driving force, ΔG_f and accommodation probability (interface site factor, f)

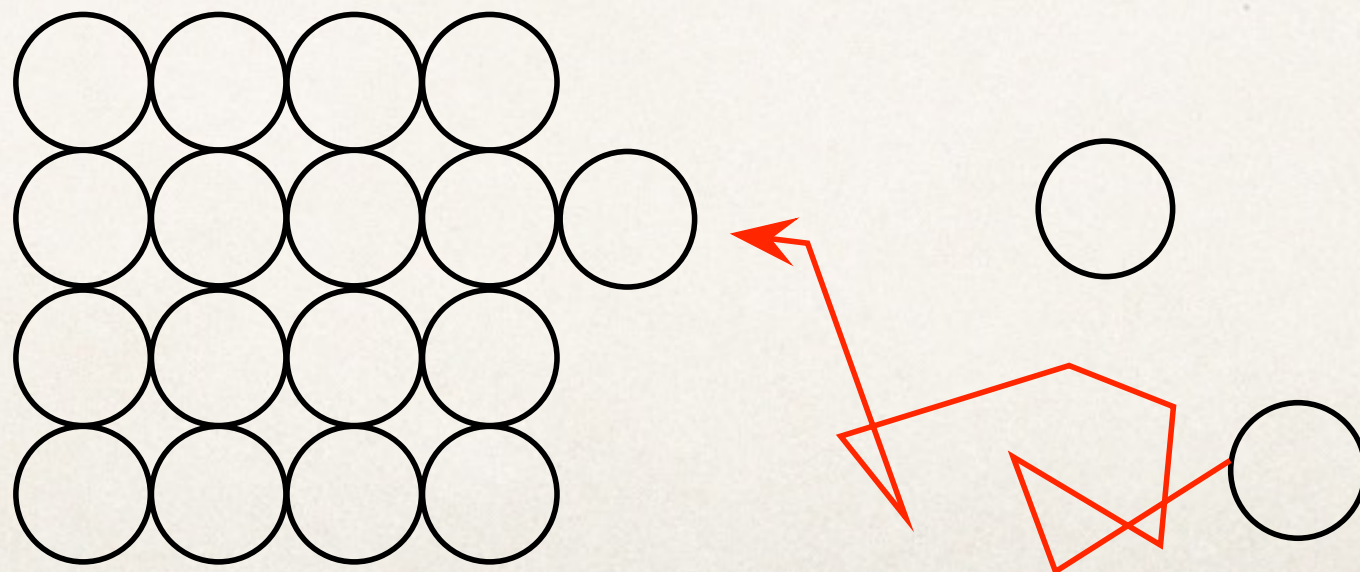
$$G = \frac{f k T}{2 \pi \lambda^2 \eta} \left(1 - \exp \left[-\frac{\Delta G_f}{k T} \right] \right)$$

- ❖ Precipitation: $\Delta G_f = k T \ln \left(\frac{Q}{K} \right) \equiv k T \ln(\beta)$

$$G = \frac{f k T}{2 \pi \lambda^2 \eta} \left(\frac{\beta - 1}{\beta} \right)$$

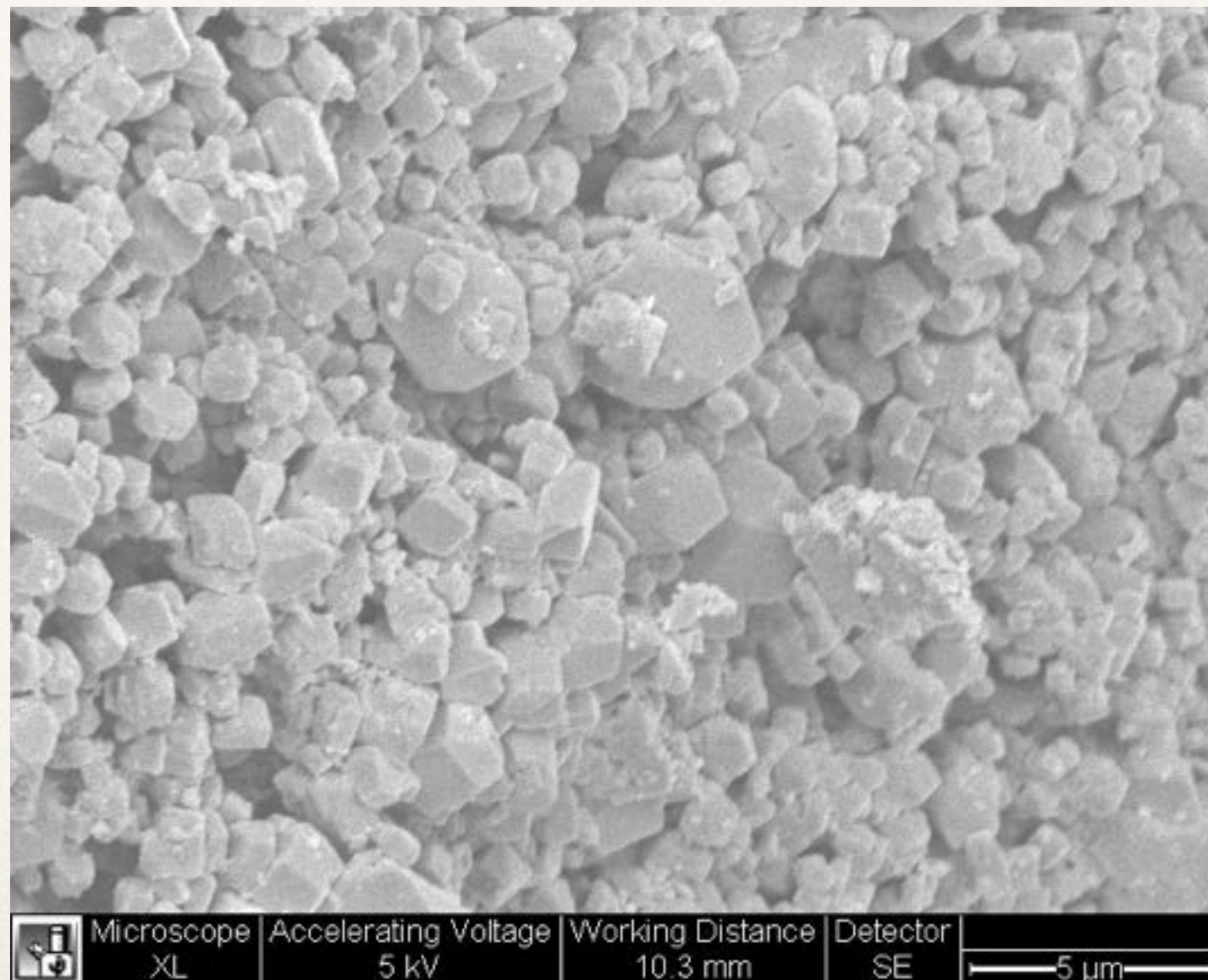
Diffusion control

- ❖ If the supply of atoms is small, the rate of arrival of atoms may be slower than the rate of attachment
- ❖ Concentration at interface reaches equilibrium solubility
- ❖ Since **no supersaturation** exists, **no pressure** can be exerted



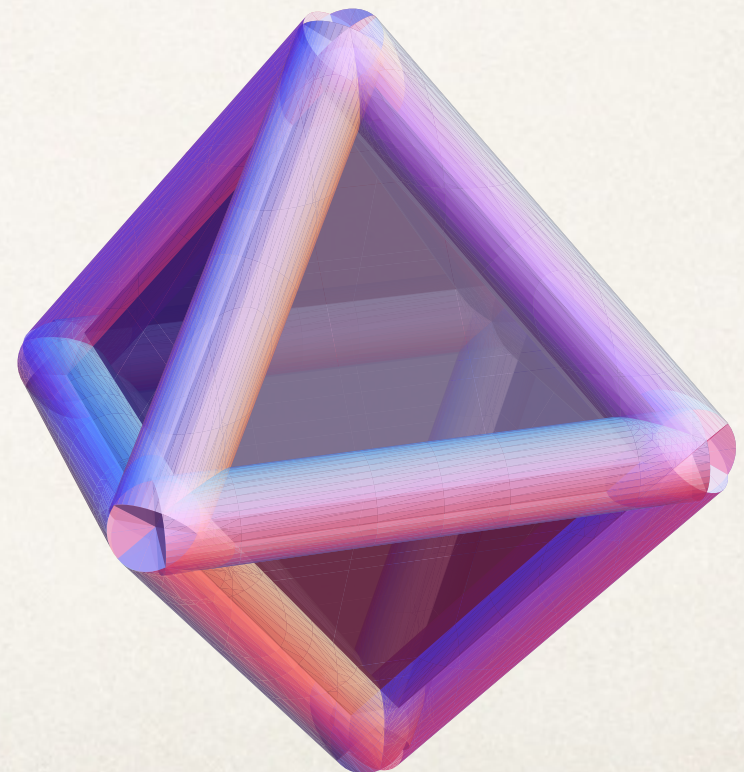
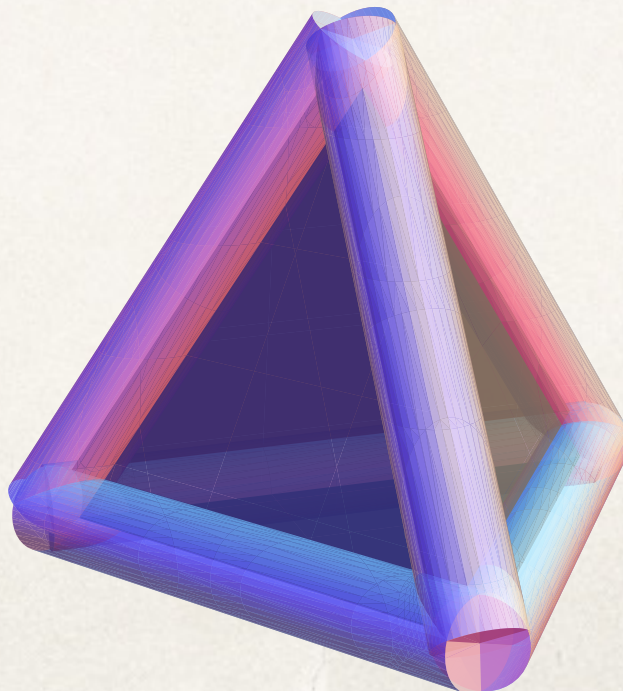
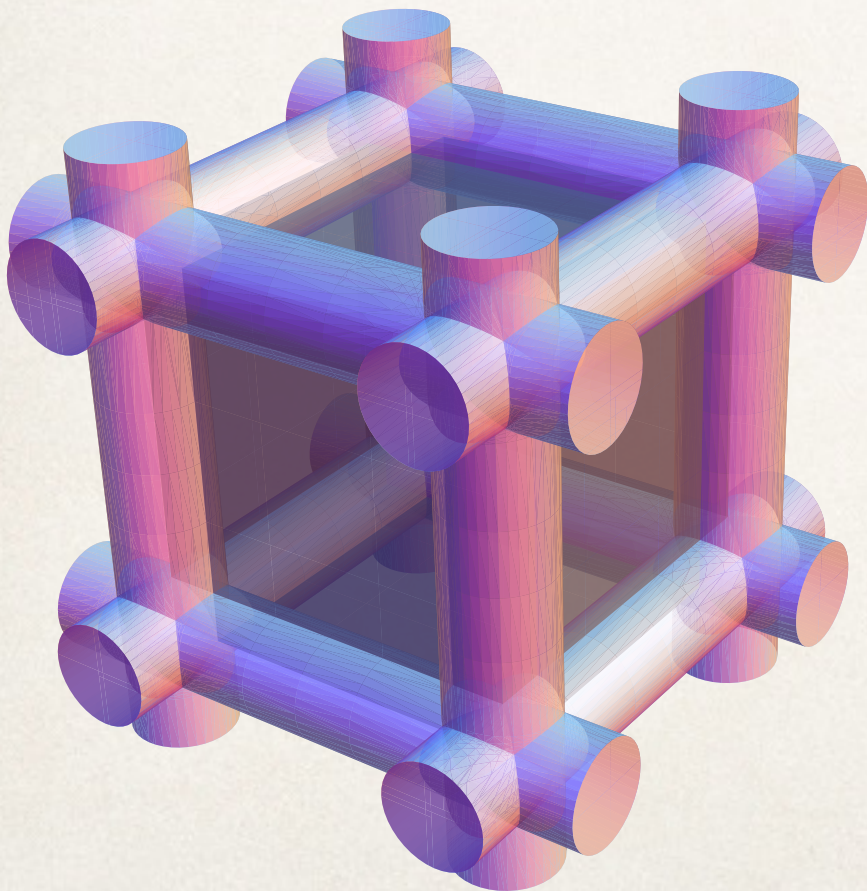
Growth in pores

❖ Pores in Indiana limestone



Model Networks

- ❖ Polyhedral grains with cylindrical pores along edges
- ❖ For typical stone with 15% porosity, $0.5 \text{ m}^2/\text{g}$ surface area, node spacing is 4-6 times the pore diameter



Crystallization Pressure

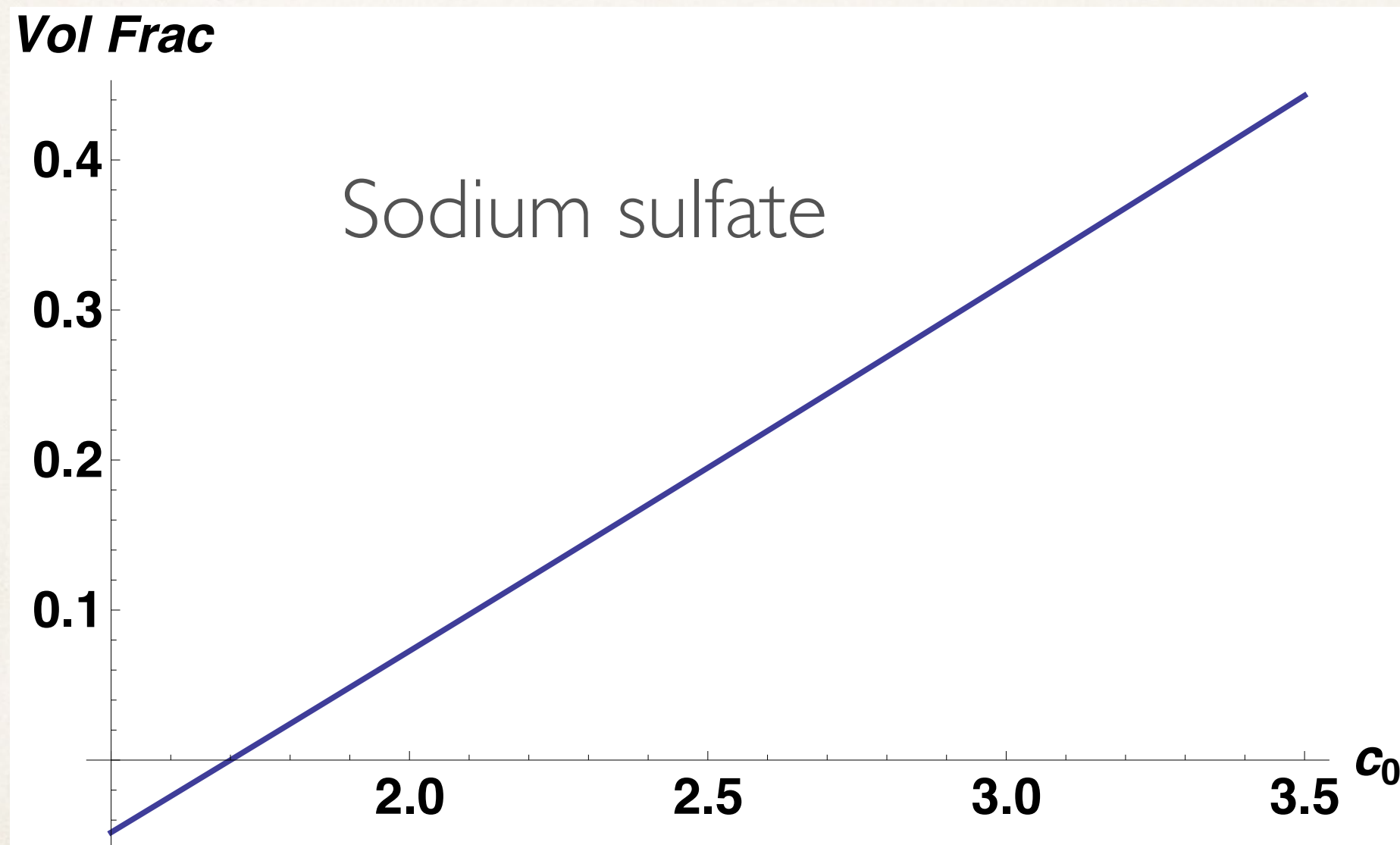
- ❖ Crystallization pressure is possible only if the crystal is in contact with a supersaturated solution

$$p_C \approx \frac{R_g T}{V_M} \ln \left[\left(\frac{c}{c_s} \right)^v \right]$$

- ❖ Under diffusion control, the interface concentration is c_s , so it cannot grow against resistance
- ❖ Crystallization pressure is present *only* if the crystal is growing under interface control

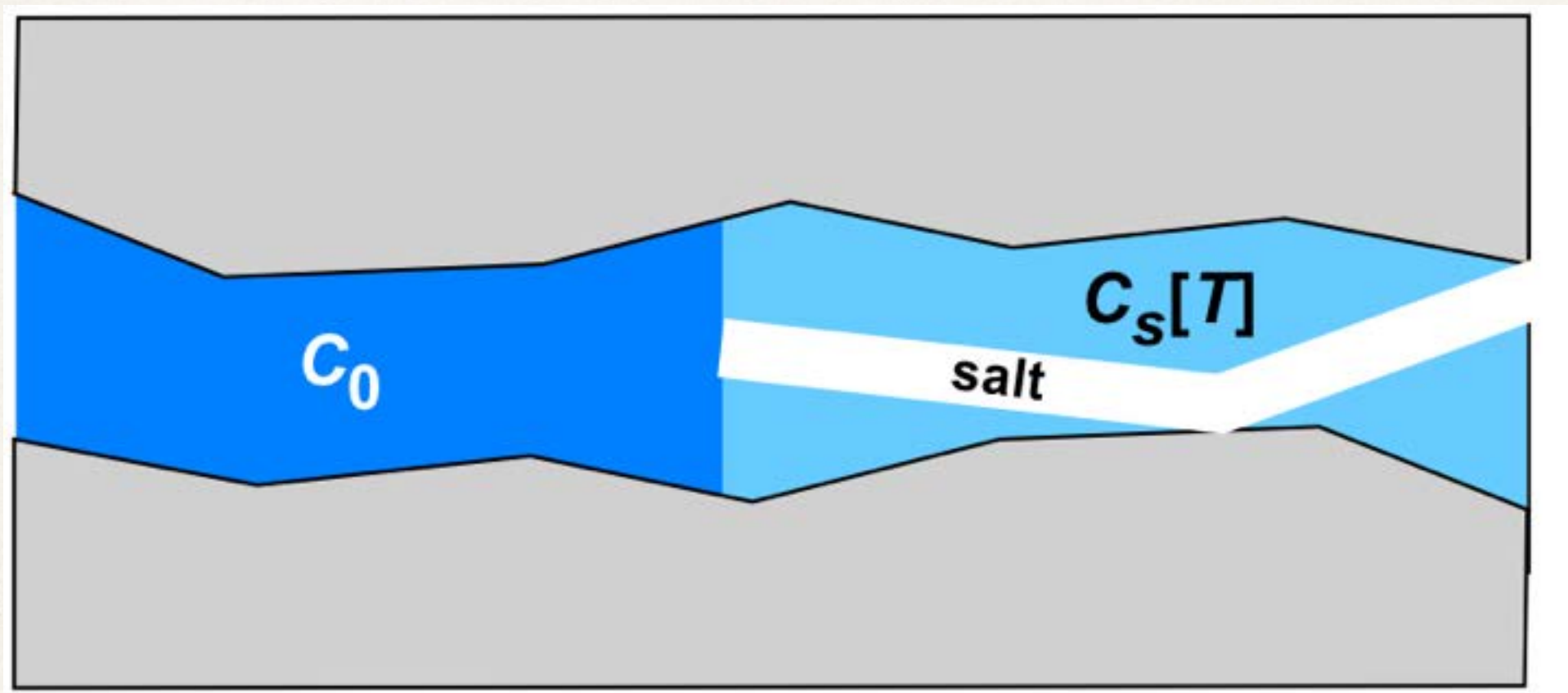
Pore - Filling

- ❖ Volume fraction of salt is insufficient to fill the pores



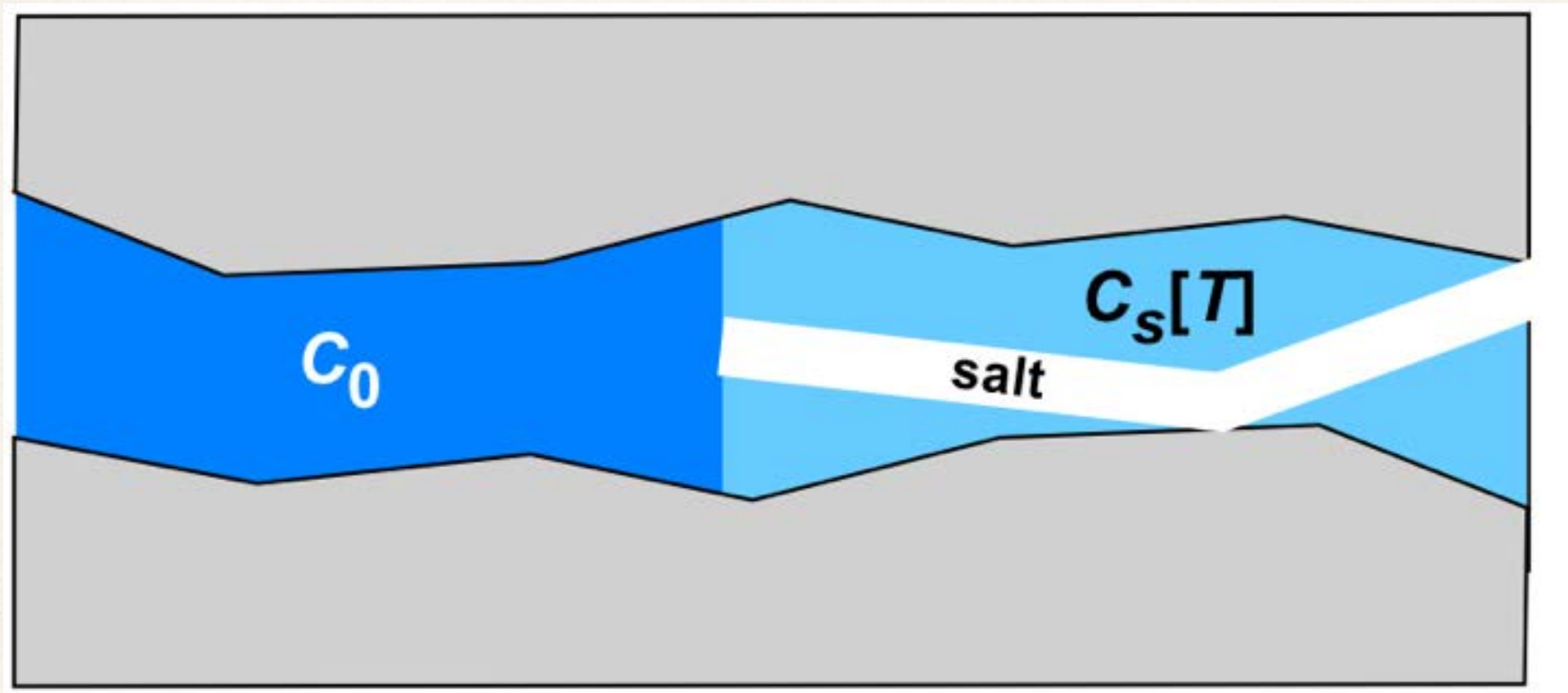
Pore - Filling

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To generate pressure, must diffuse salt from adjoining pores *while maintaining supersaturation*

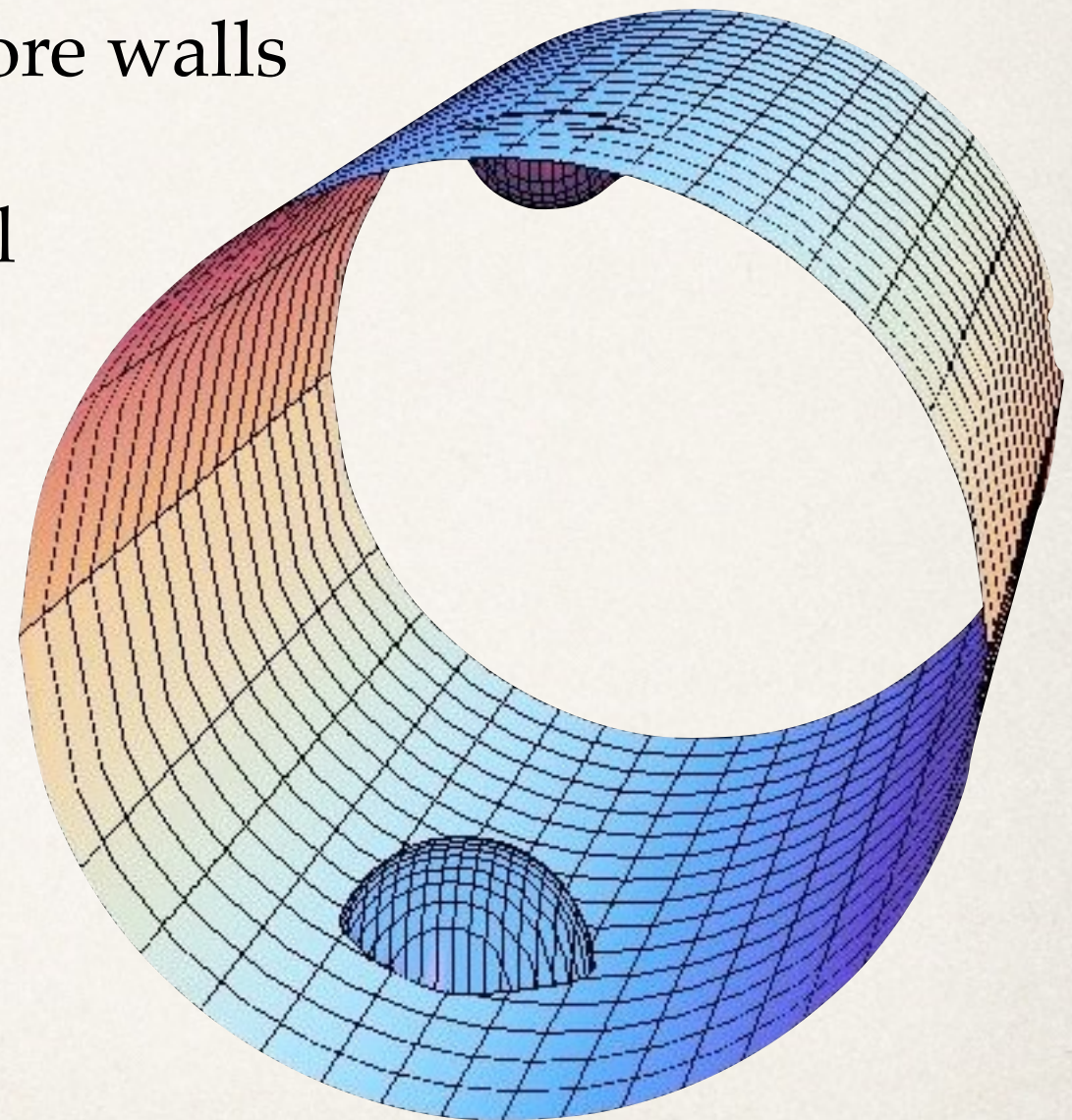
Generating Pressure

- ❖ Expect heterogeneous nucleation on pore walls
- ❖ No pressure generated unless crystal touches the opposite wall
- ❖ When a spherical crystal makes contact (radius = diameter of pore) its volume is

$$V_{sphere} = 8 \left(\frac{2\pi}{3} - \frac{8}{9} \right) r_{pore}^3$$
$$= \pi r_{pore}^2 \ell v_{frac}$$

so solute comes from pore length

$$\ell \approx 3 r_{pore} / v_{frac}$$



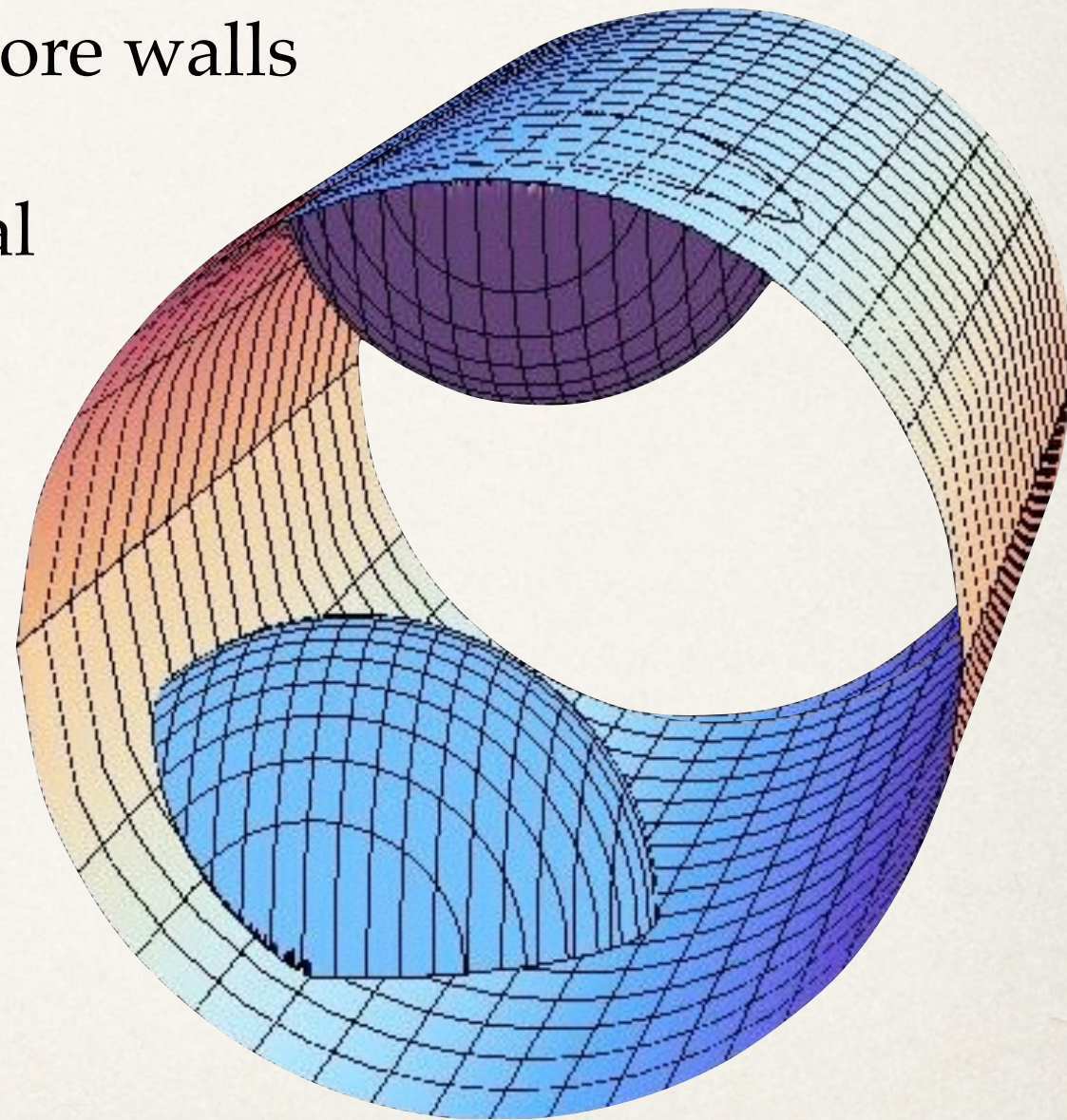
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Diffusion Control?

- ❖ Solute must come from distance $\ell / 2 \approx 1.5 r_{pore} / v_{frac}$
- ❖ Time for crystal to grow into contact is $t = 2 r_{pore} / G$

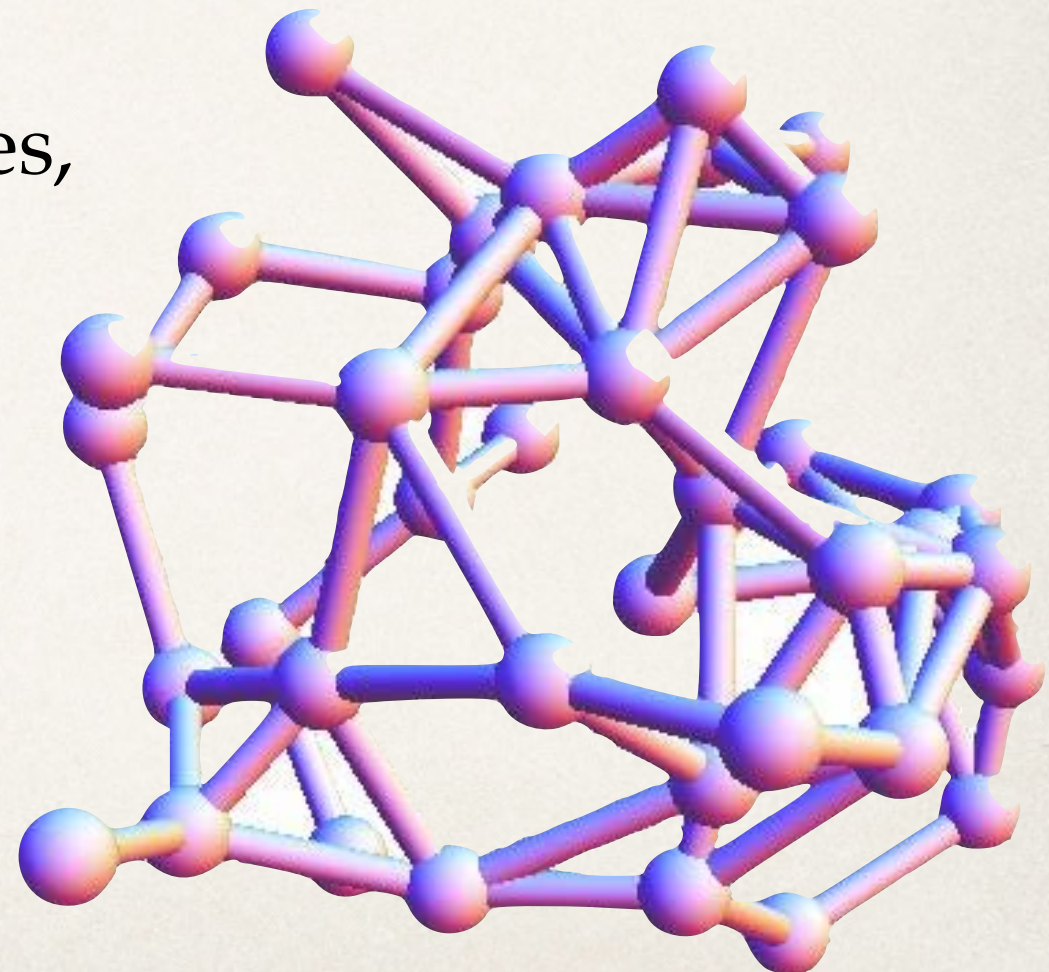
- ❖ Distance homogenized by diffusion in this time is

$$x \approx \sqrt{Dt} \approx \sqrt{2 r_{pore} D / G}$$

- ❖ Is $x > \ell / 2$?
- ❖ For sodium sulfate heptahydrate, $G \sim 1\text{-}6 \mu\text{m/s}$,
 $D \approx 0.65\text{-}2 \times 10^{-9} \text{ m}^2/\text{s}$, so if pore radius is $r_{pore} \approx 2 \mu\text{m}$,
 $x \approx 20\text{-}90 \mu\text{m} \approx 10\text{-}45 r_{pore} > \ell / 2$ for $v_{frac} > 0.03\text{-}0.15$
- ❖ Stress from hepta exerted w / o diffusion control

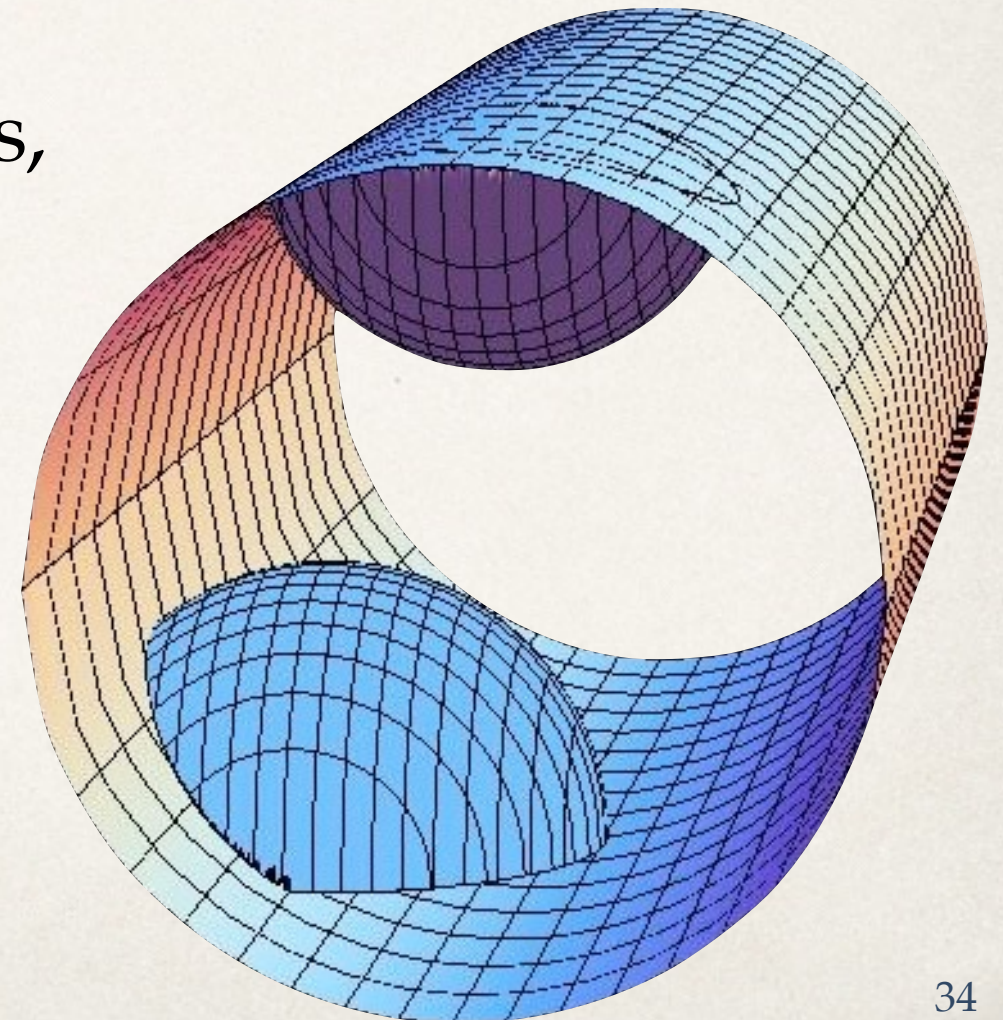
Nucleation on Walls

- ❖ Expect heterogeneous nucleation on pore walls
- ❖ Few sites have favorable contact angle
- ❖ If number of nuclei ≥ 1 between nodes, the amount of solute is not sufficient to allow the crystal to grow into contact with the opposite side of the pore
- ❖ Nucleation must be rare to generate crystallization pressure



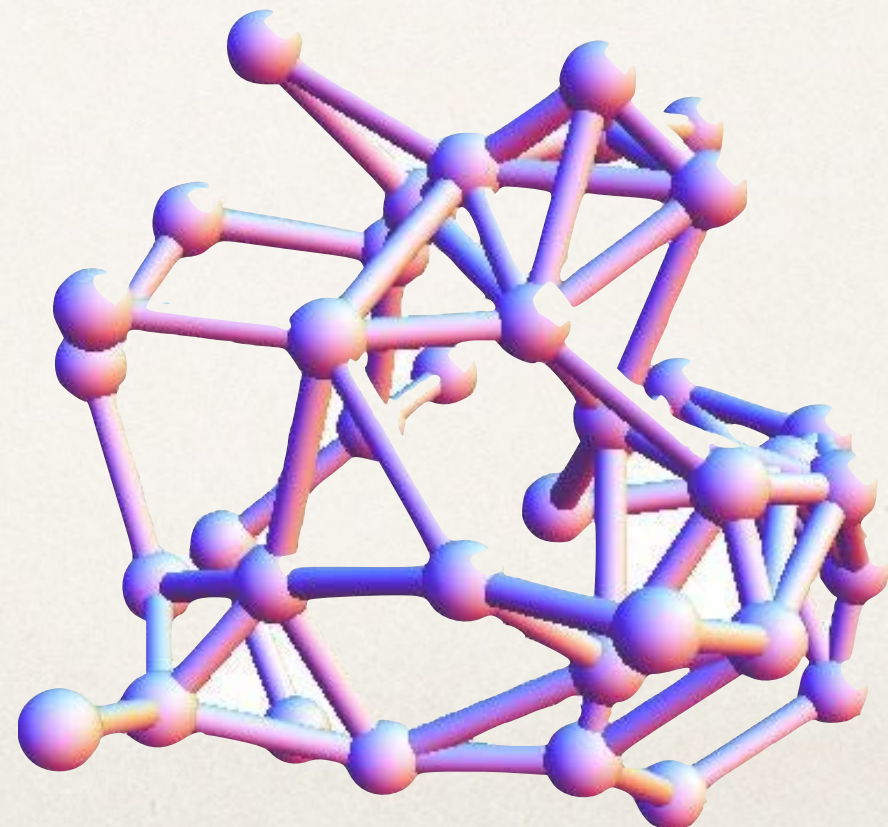
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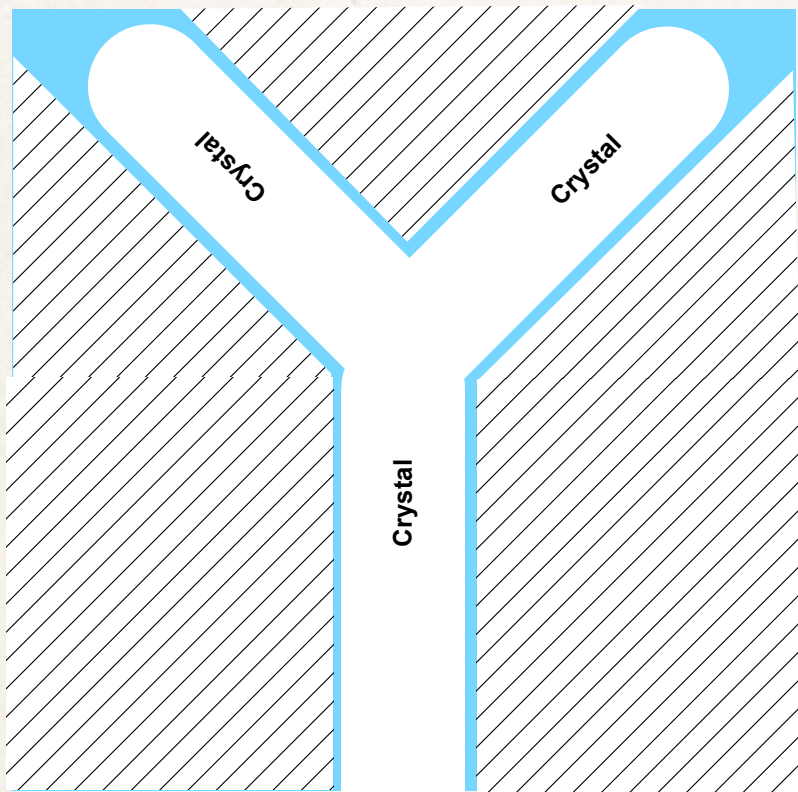
Pore Network

- ❖ Network consists of cylindrical pores and nodes (junctions)
- ❖ What happens when a crystal reaches a node?
 - ❖ Branch into all, some, or none of the intersecting pores?

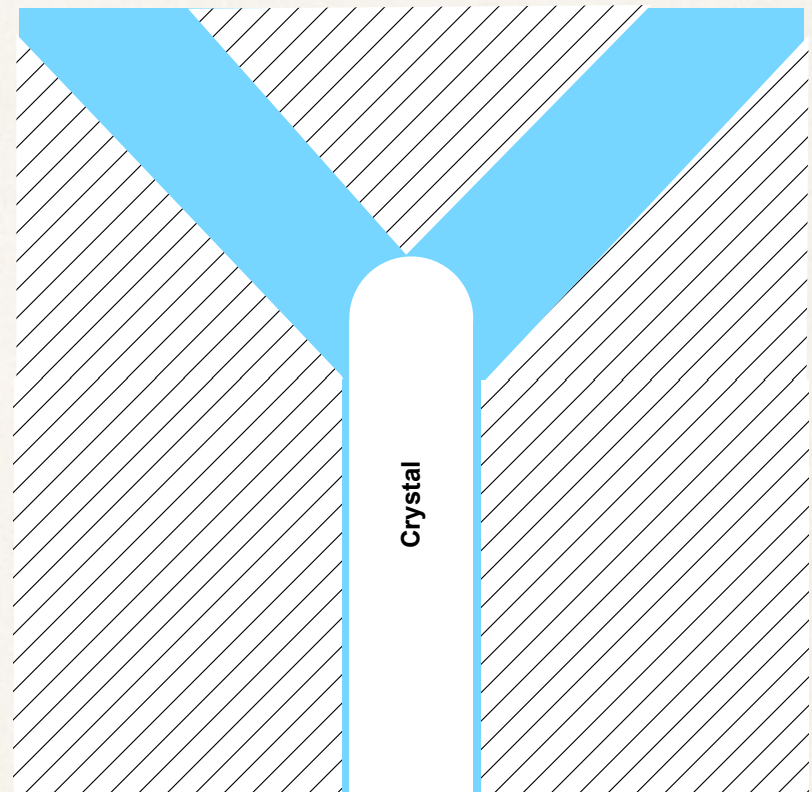


Branching at Nodes

- ❖ Can crystals branch freely at nodes, or are they trapped?



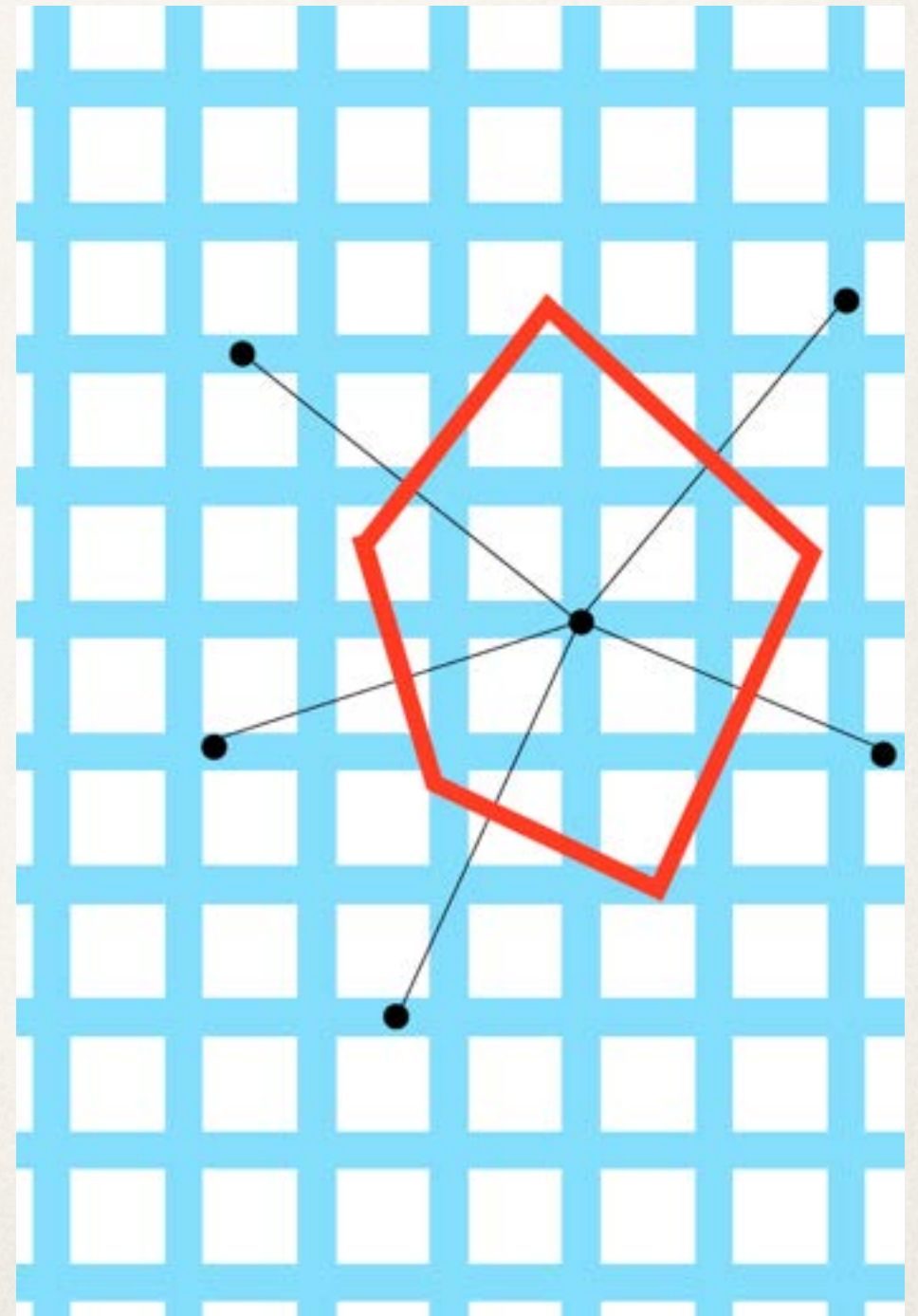
In this case, a single crystal can transform all the pore volume



In this case, diffusion to the trapped crystal generates crystallization pressure

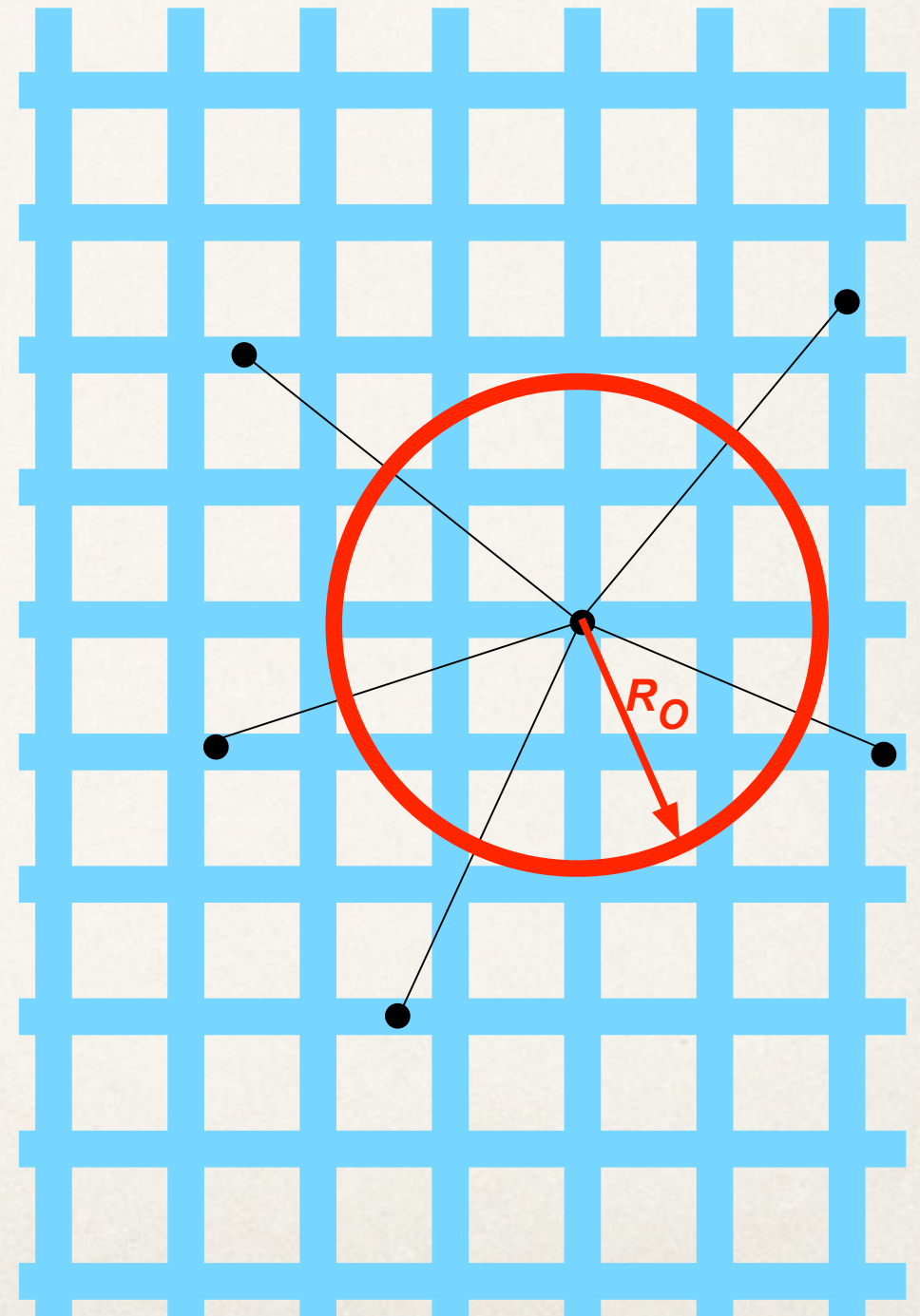
Growth in a Network

- ❖ Nucleation must be rare to allow crystals to fill pores
- ❖ Diffusion must be fast compared to growth to allow interface concentration to be high ($\beta > 1$)
- ❖ If nuclei are not too far apart, neighborhood (red zone) has uniform concentration



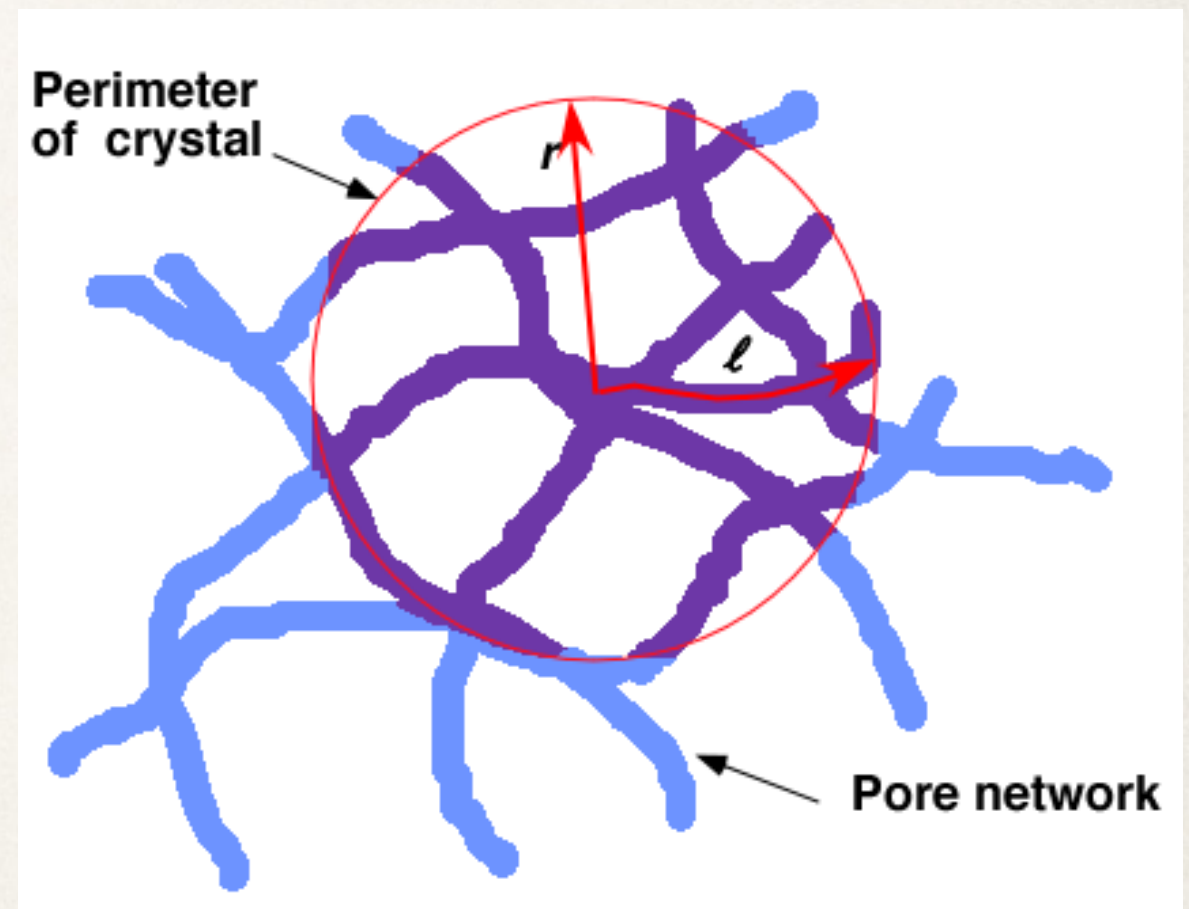
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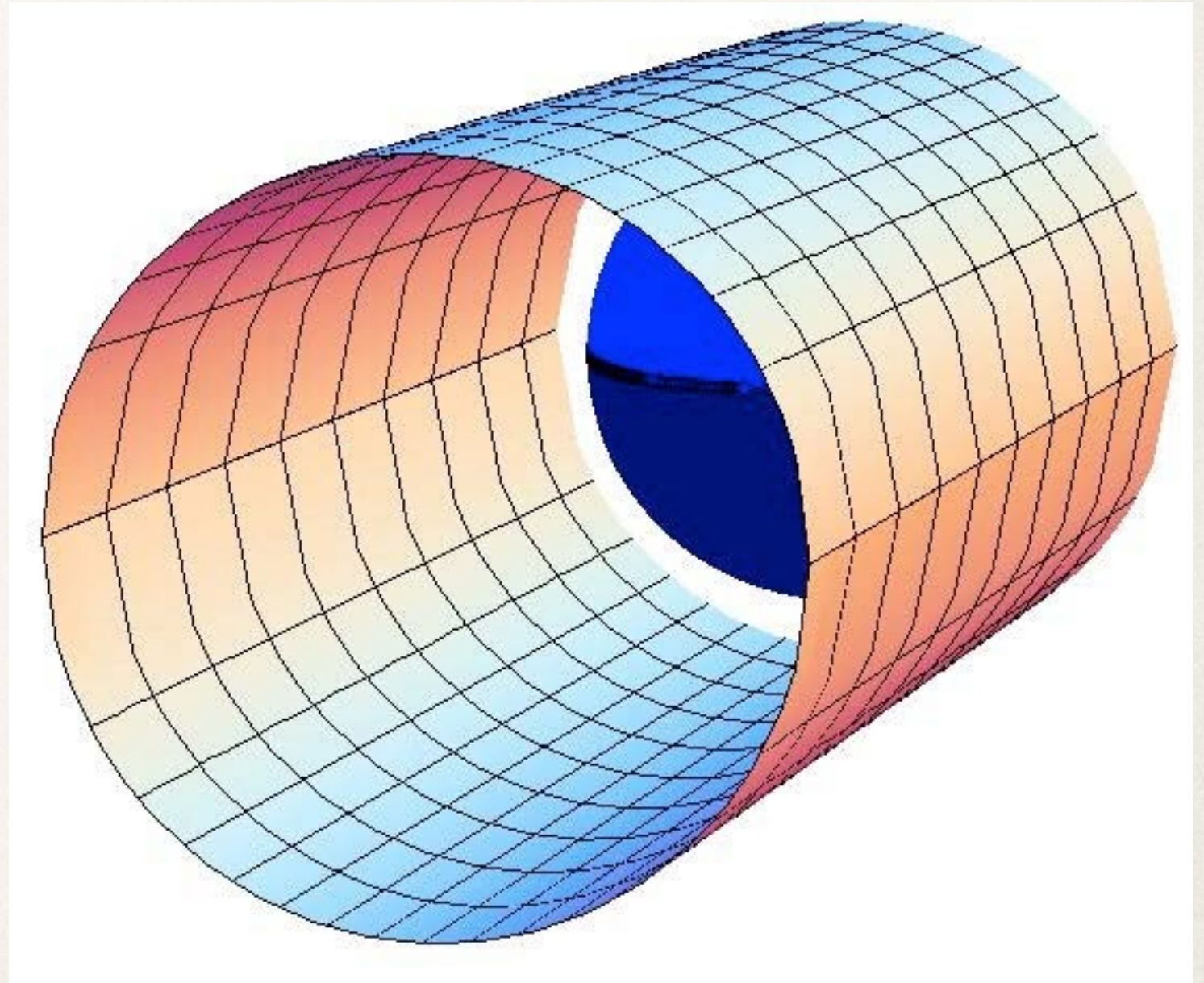
Growth & Branching

- ❖ If the crystal branches into all pores at junctions, a region with radius r transforms, but the growth distance is $\ell = r \tau$, where τ is the tortuosity of the pore network
- ❖ Stress determined by composition of film between crystal and wall
- ❖ If diffusion in film is very slow, high pressure can be sustained on the pore wall



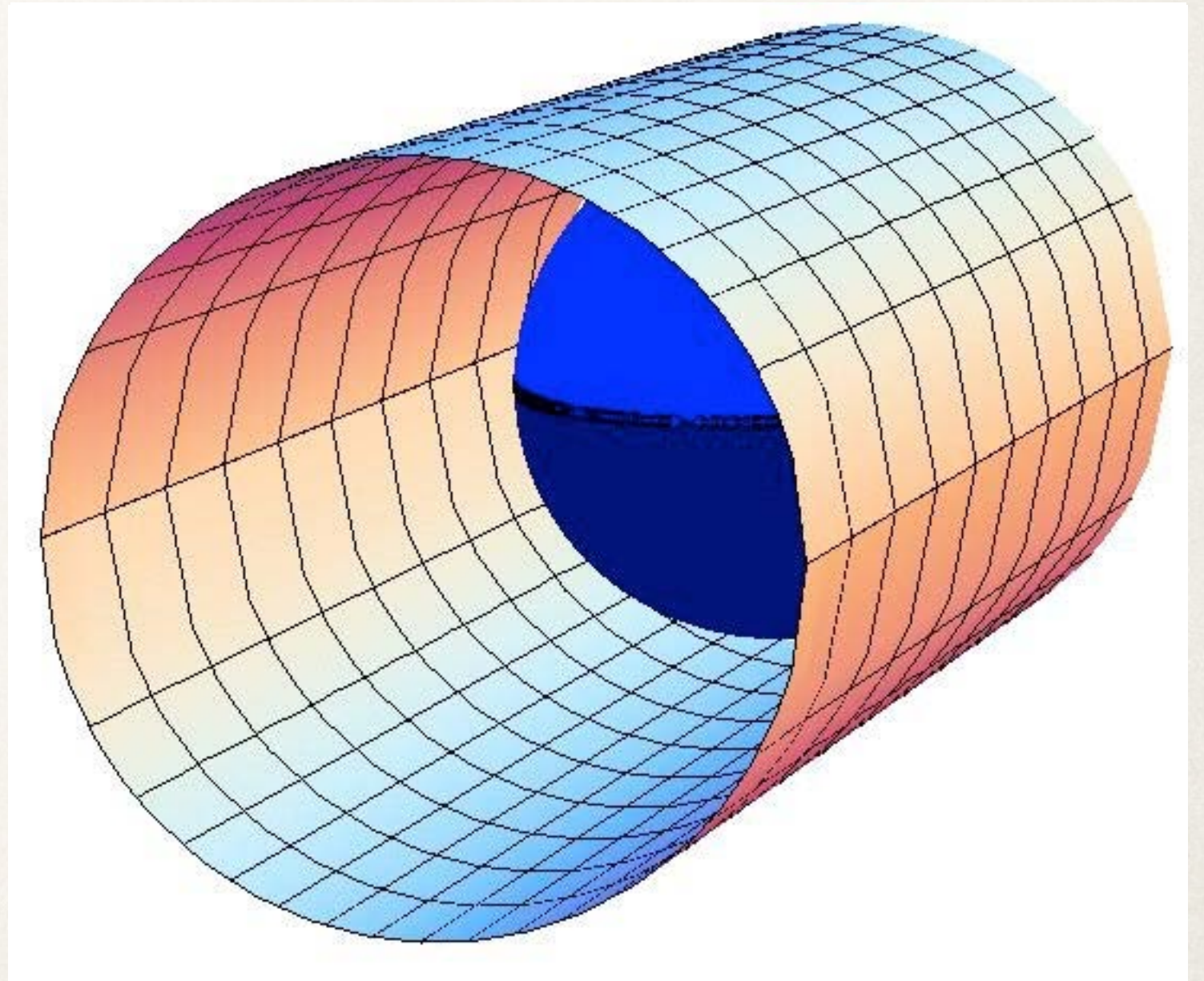
Trapping of Film

- ❖ Film of solution is trapped between crystal and pore wall
- ❖ Whether composition of film equilibrates with pore solution depends on diffusivity in the film



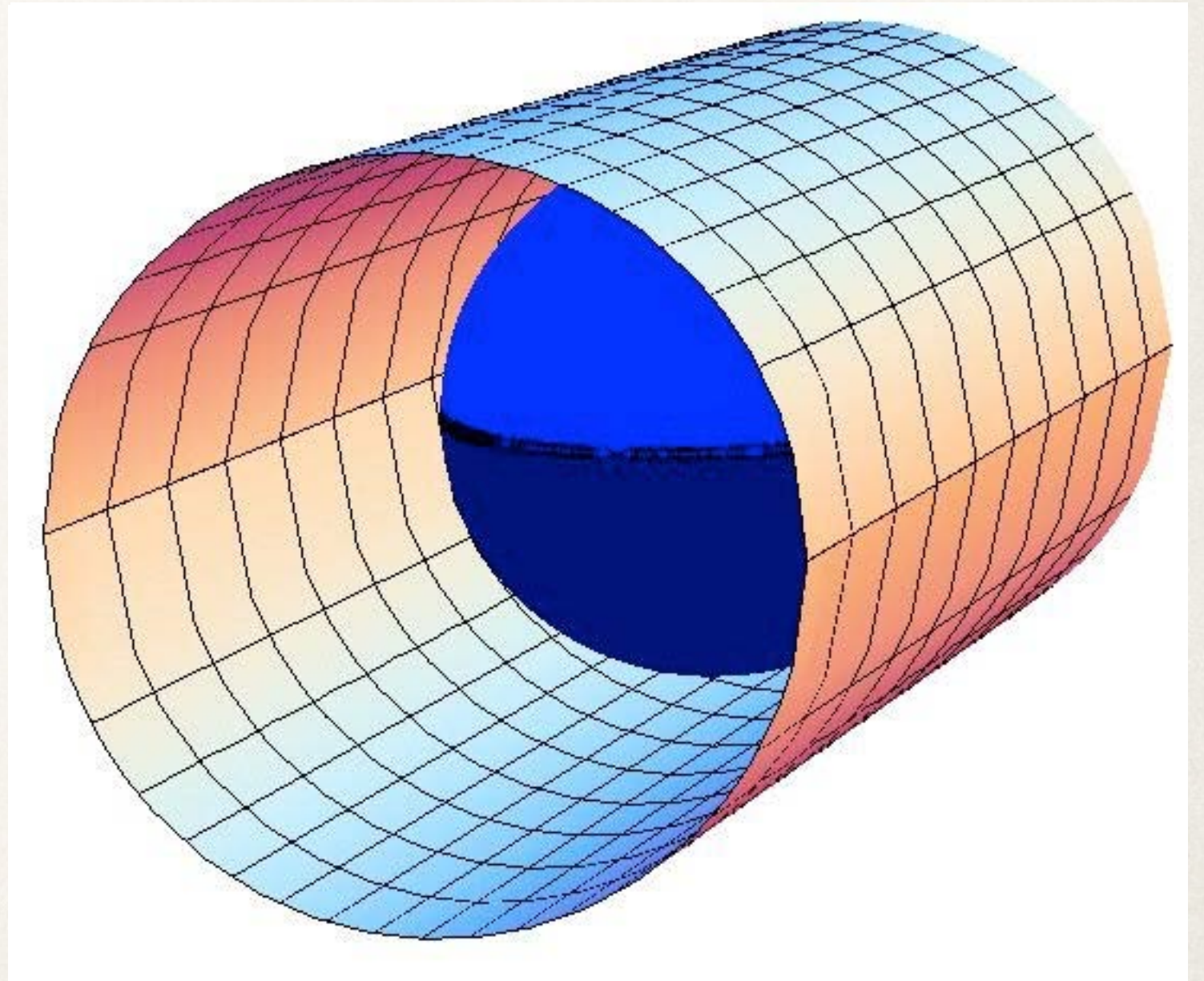
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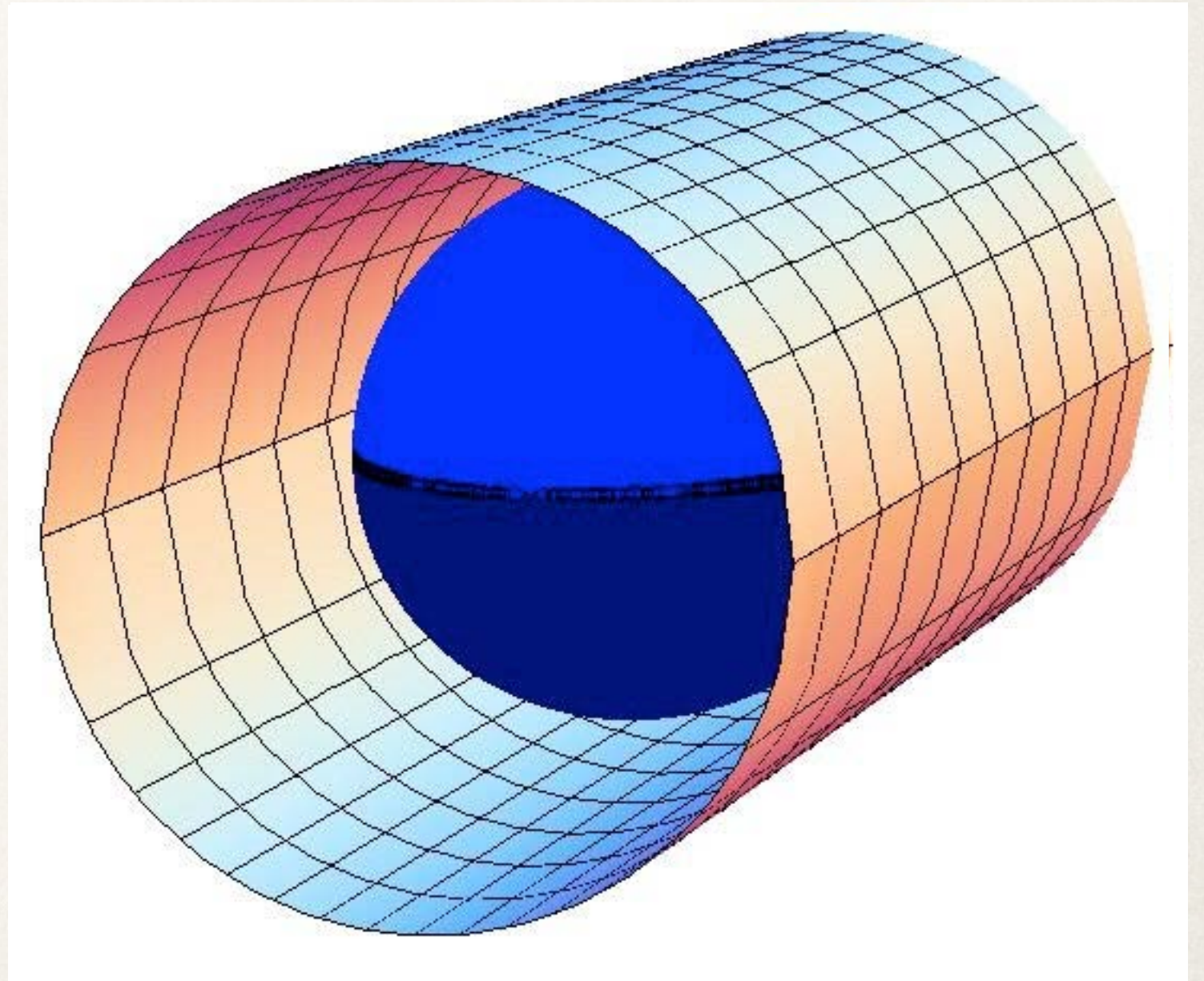
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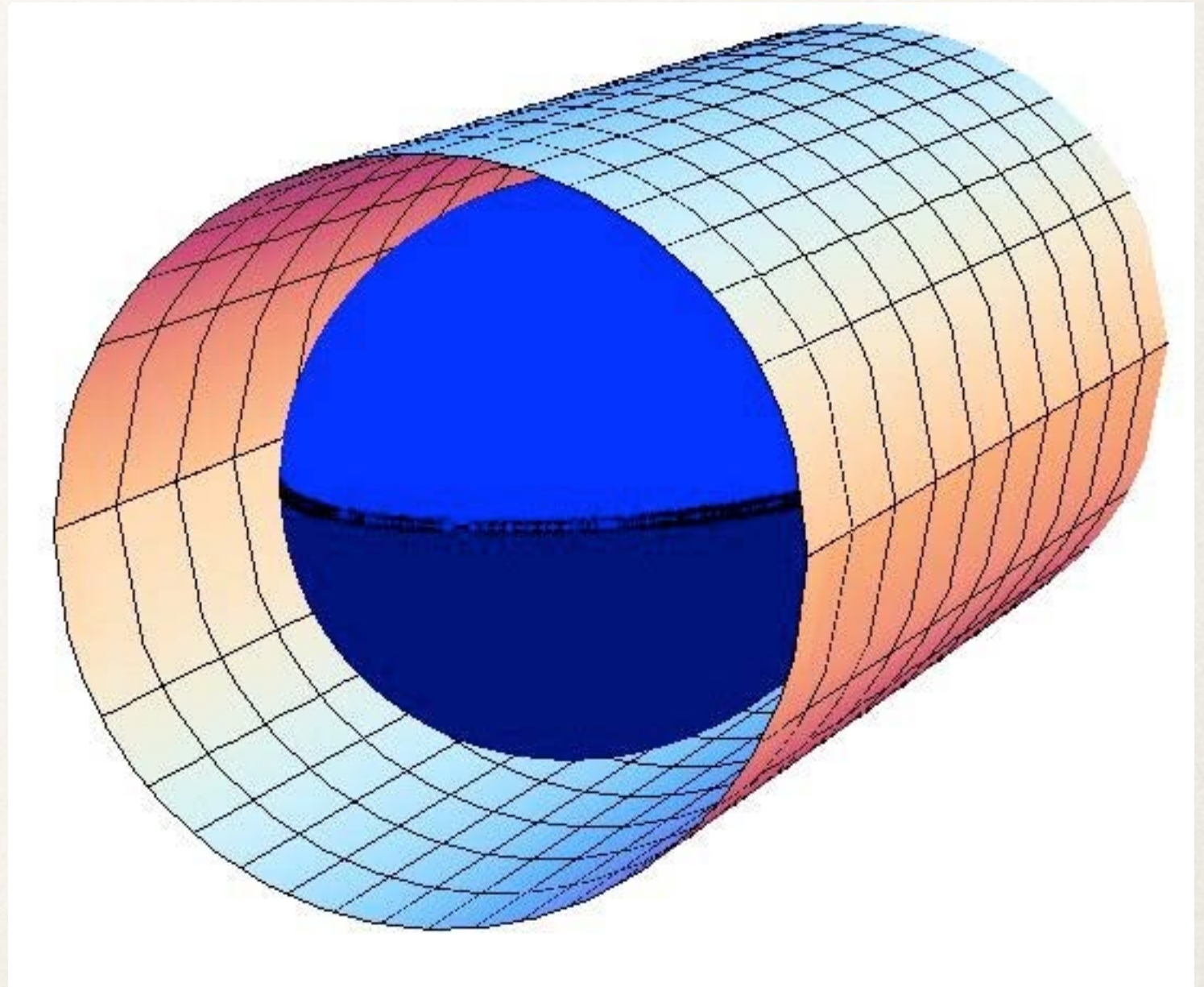
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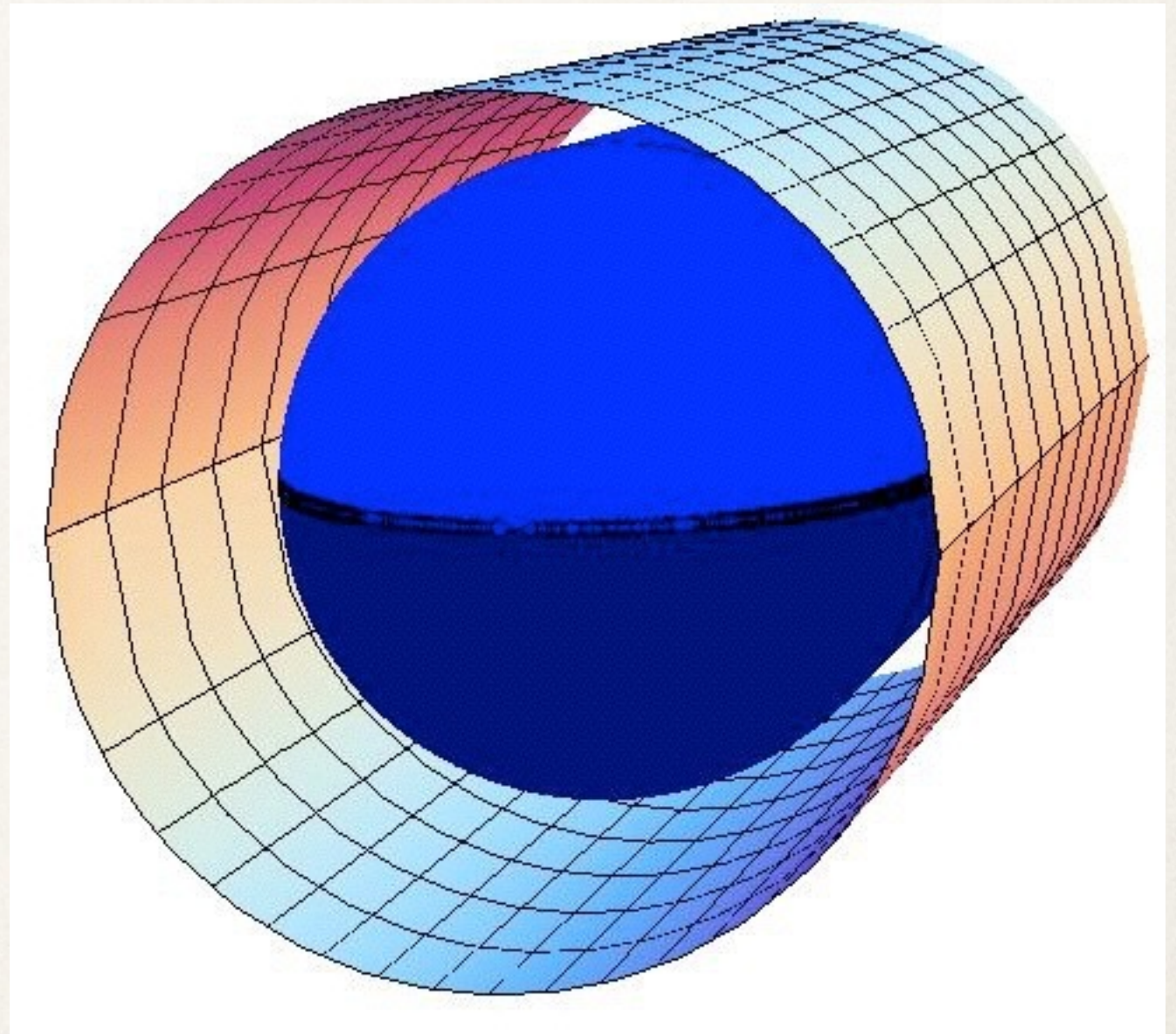
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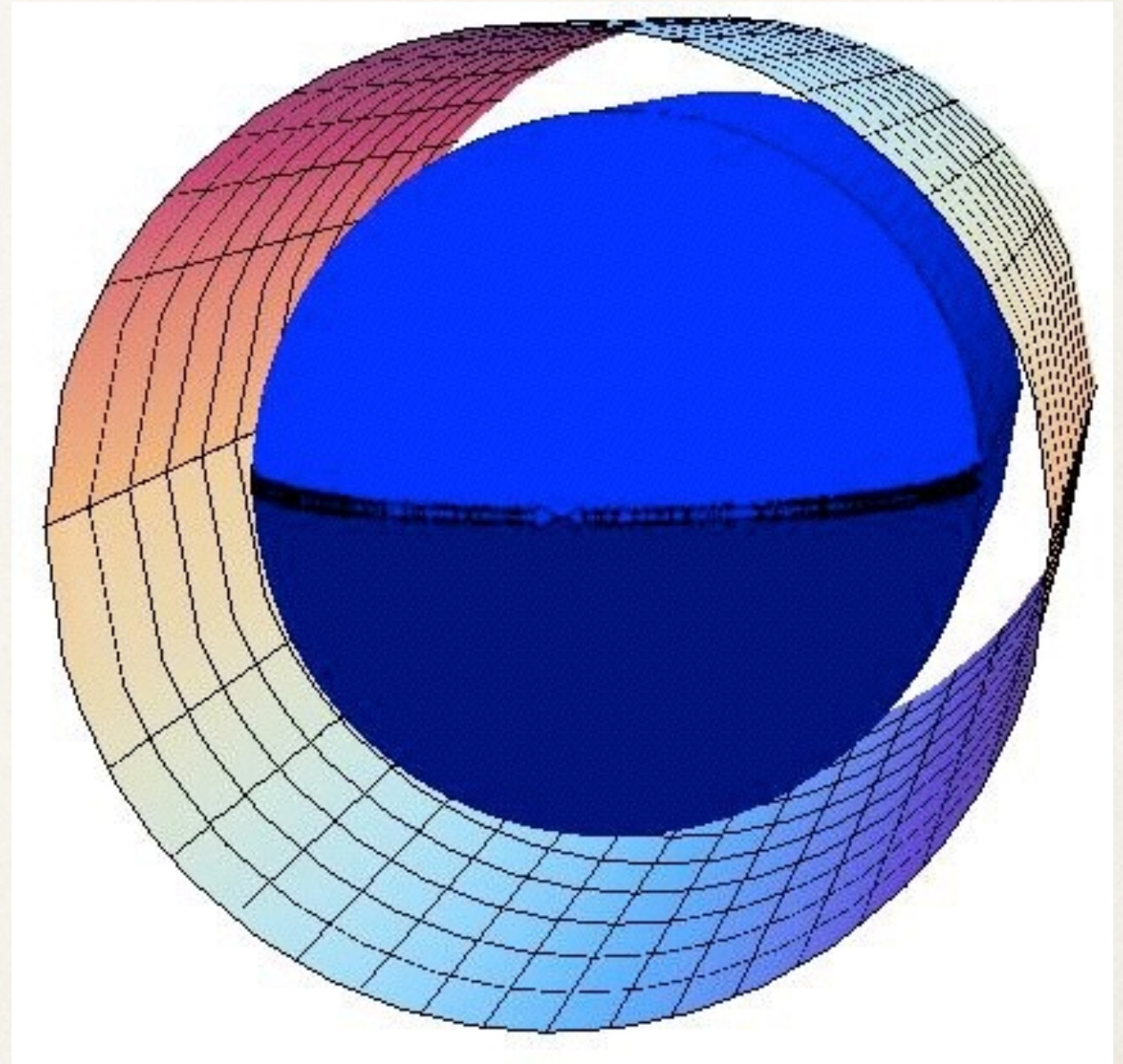
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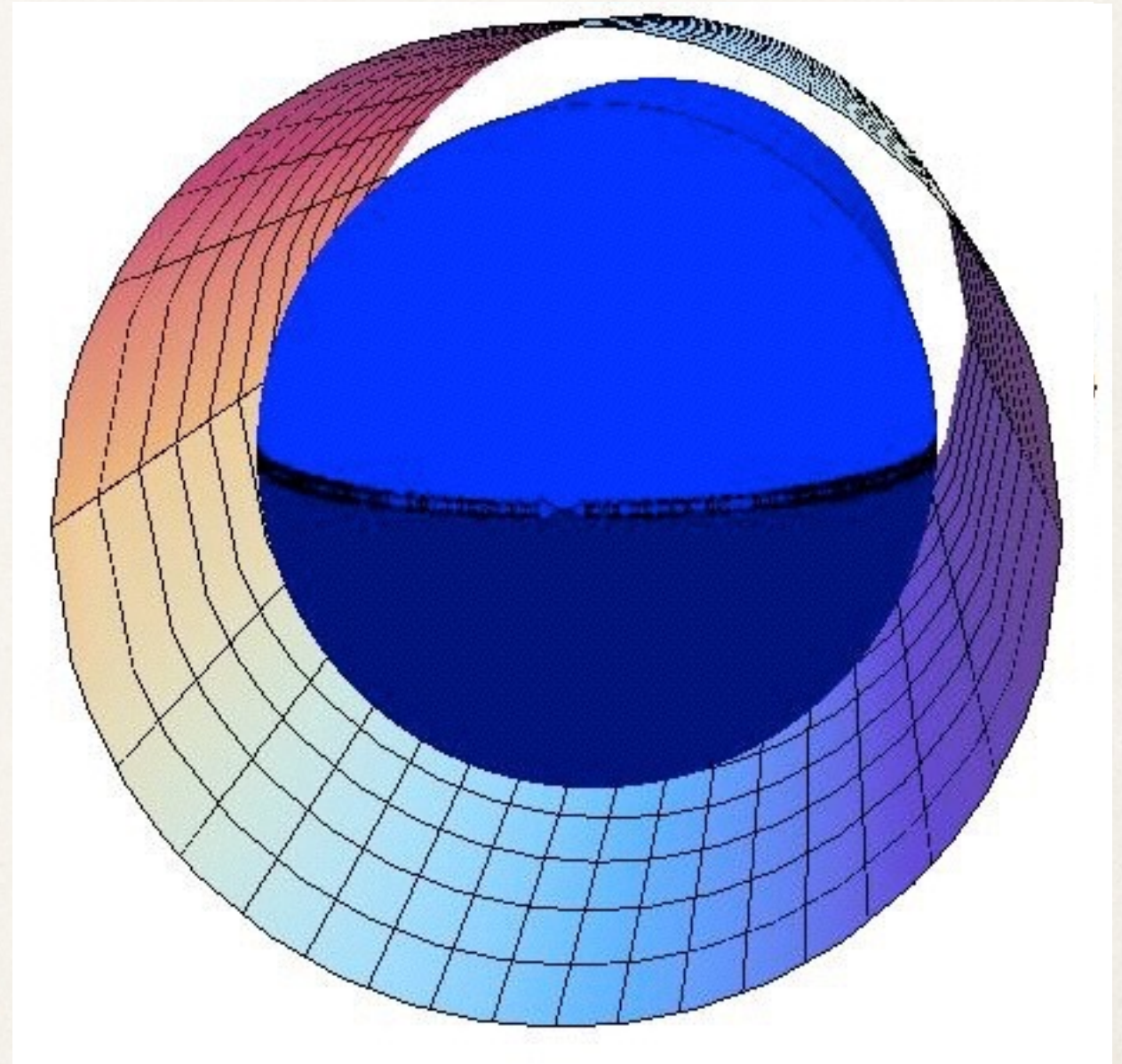
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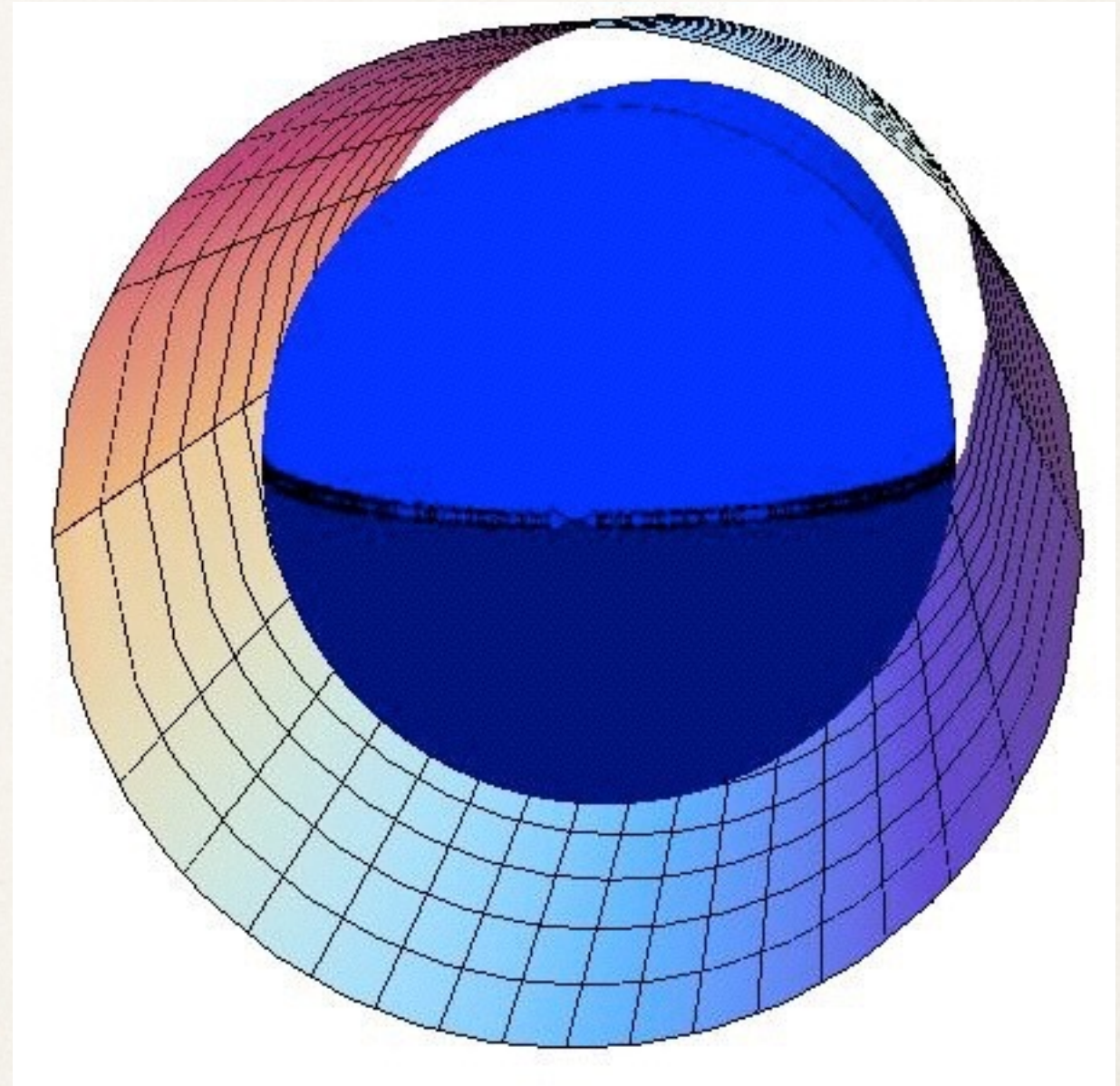
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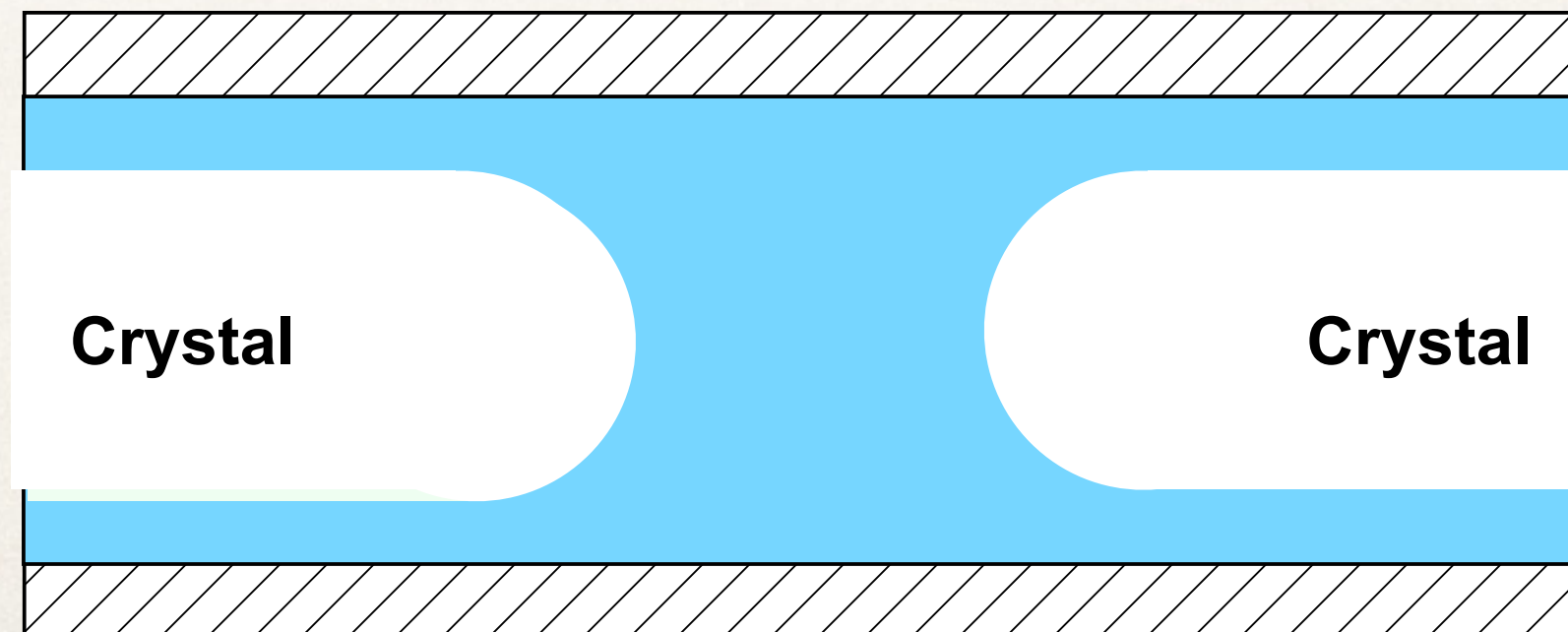
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Fast diffusion in Film

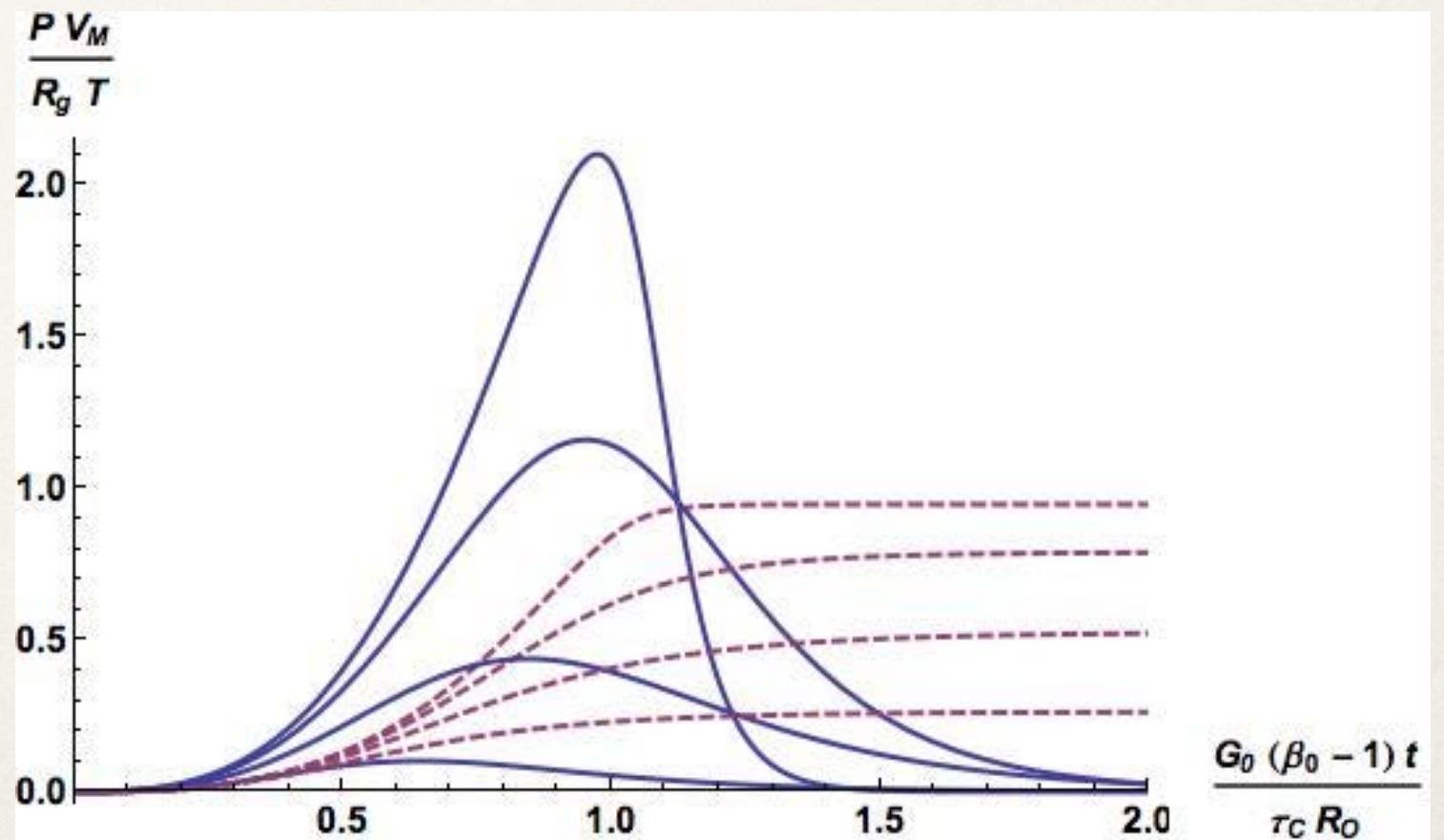
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- ❖ Concentration in pore liquid decreases as crystal grows, but interface concentration equals average composition, and *film composition is in equilibrium with pore liquid*



Fast diffusion in Film

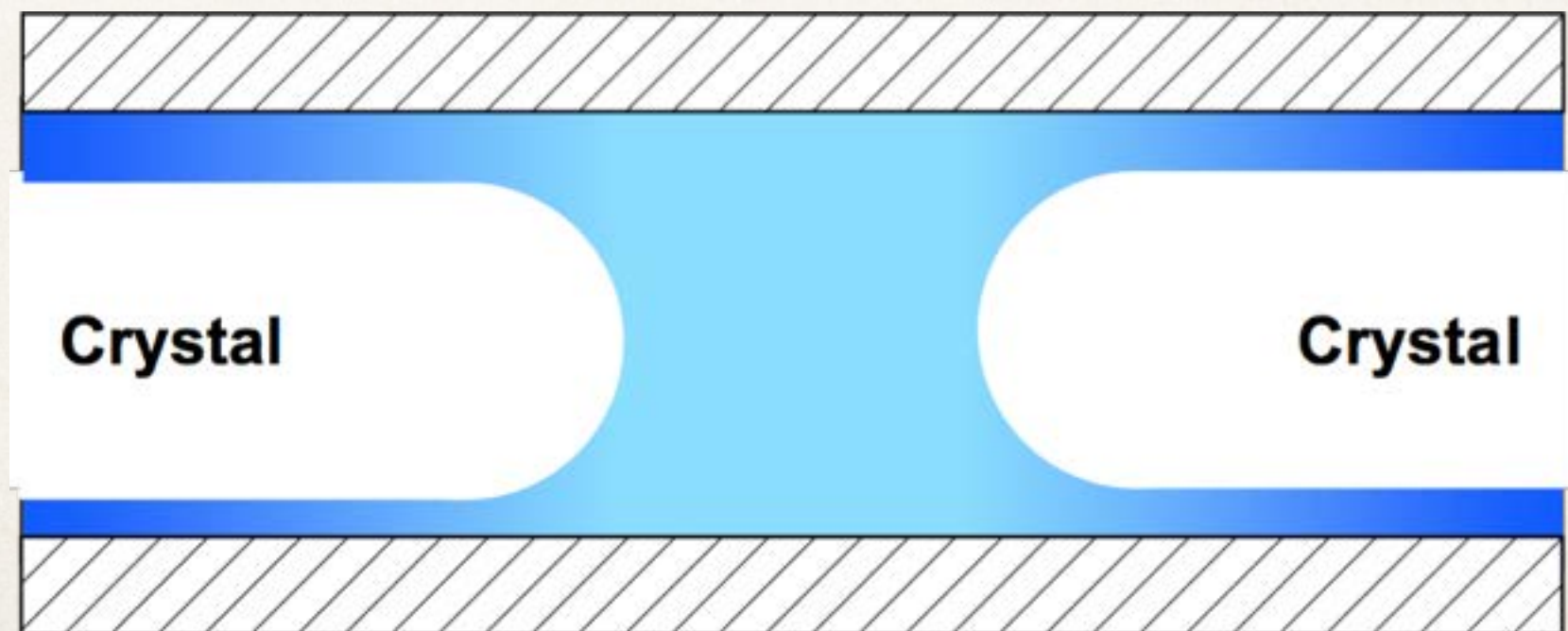
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- ❖ Solid curve is crystallization pressure
- ❖ Dashed curve is fraction of pore filling with crystals
- ❖ $R_g T / V_M \approx 13 \text{ MPa}$



Slow diffusion in Film

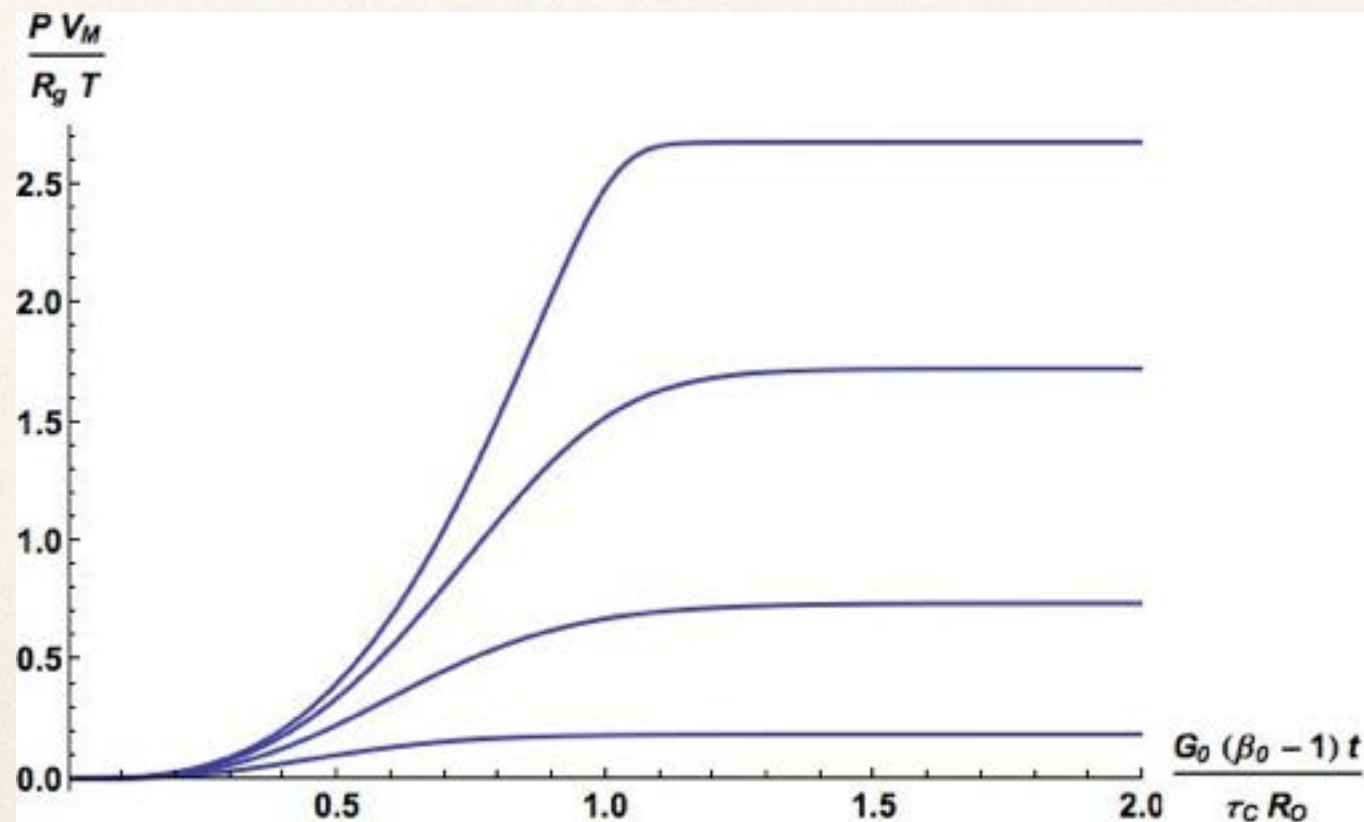
- ❖ Suppose that growth is interface controlled
- ❖ Concentration in pore liquid decreases as crystal grows, and interface concentration equals average composition, but *film concentration does not equilibrate with pore*



Slow diffusion in Film

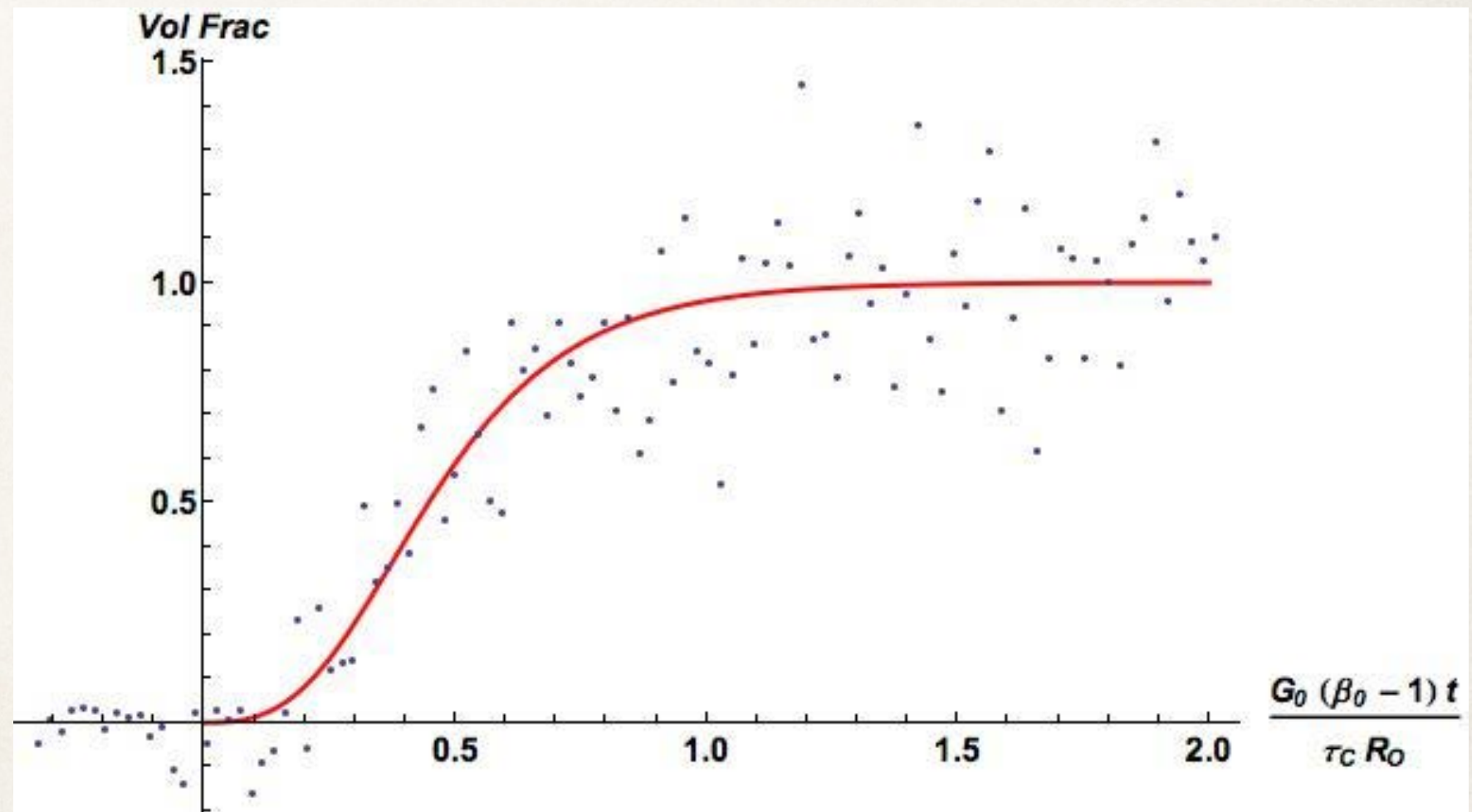
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Comparison to Data

- ❖ NMR measurements of average solution concentration during growth of hepta in pores of stone
- ❖ Plot of normalized volume fraction versus normalized time indicates $R_O \approx 1$ cm
- ❖ If a single crystal grows that far, it must enter diffusion control

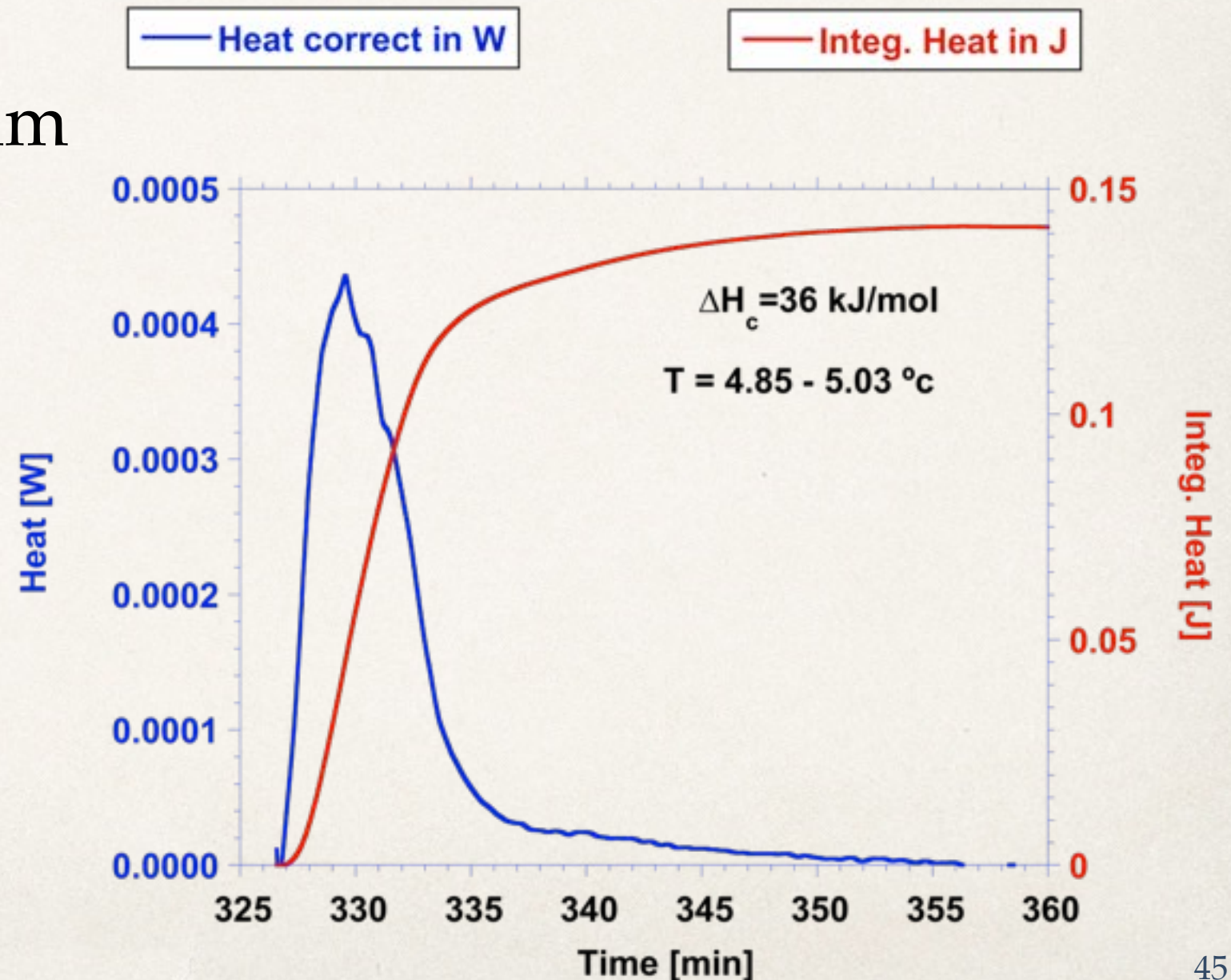


Comparison to Data

- ❖ DSC data for hepta in limestone

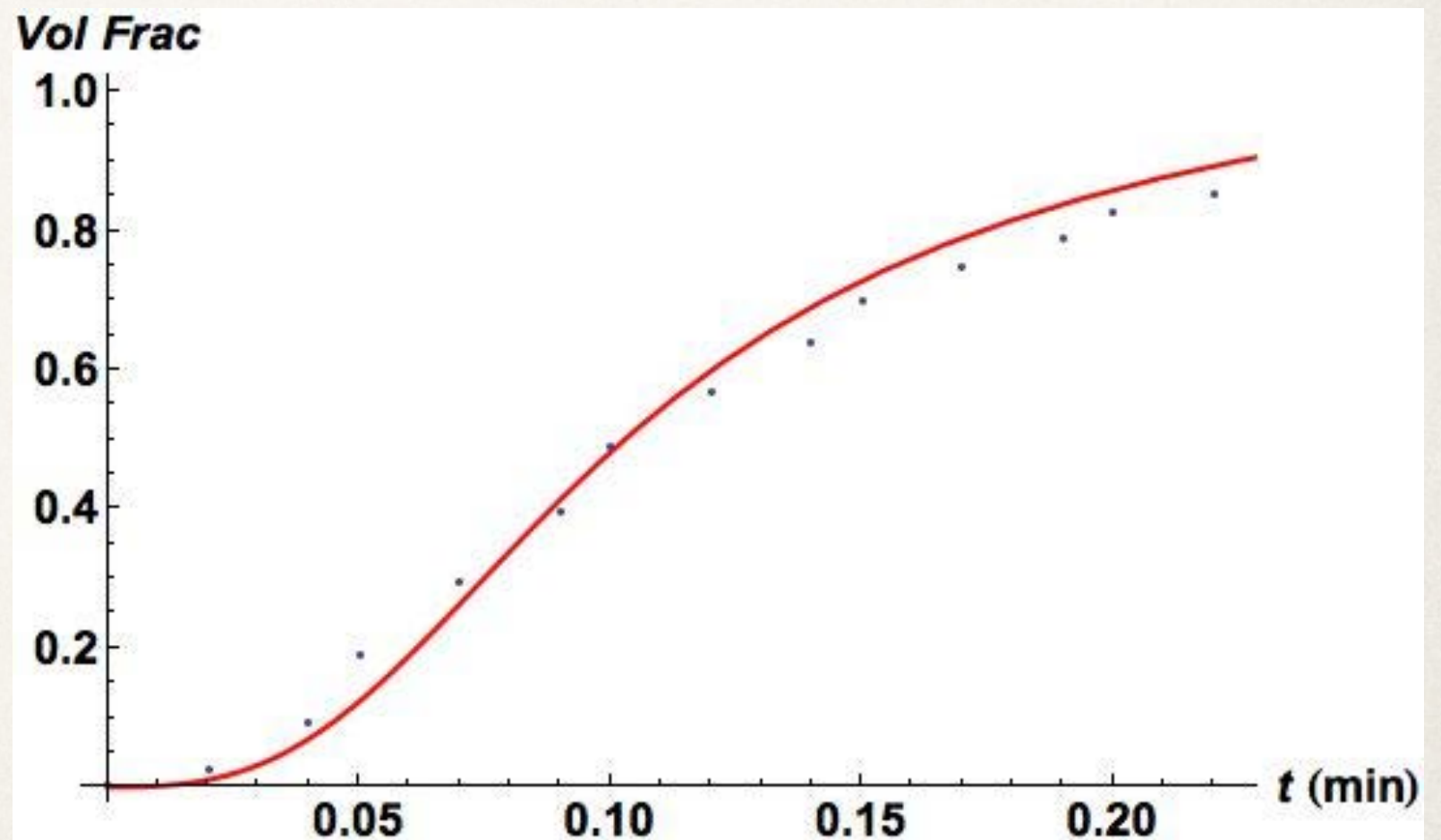
- ❖ Fit implies $R_0 \approx 0.3$ mm (similar to size of DSC sample)

- ❖ Implies growth of few crystals with high tortuosity or difficulty branching at nodes in network



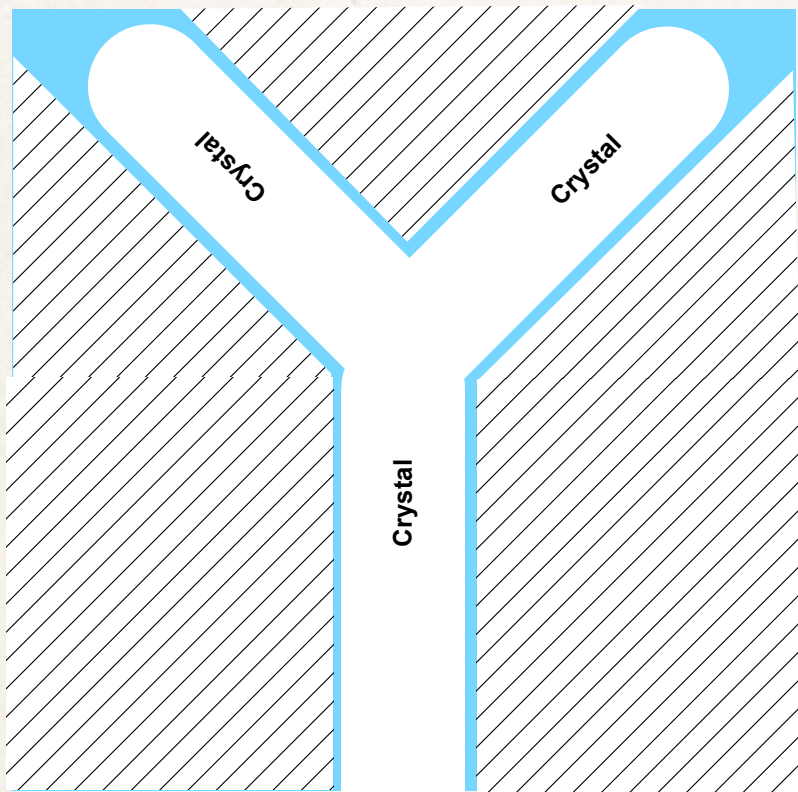
Comparison to Data

- ❖ DSC data for mirabilite in limestone (symbols) agree well with theory
- ❖ Duration of transition longer than time for one crystal to grow across the sample
- ❖ Implies growth of one crystal with high tortuosity or difficulty branching at nodes in network

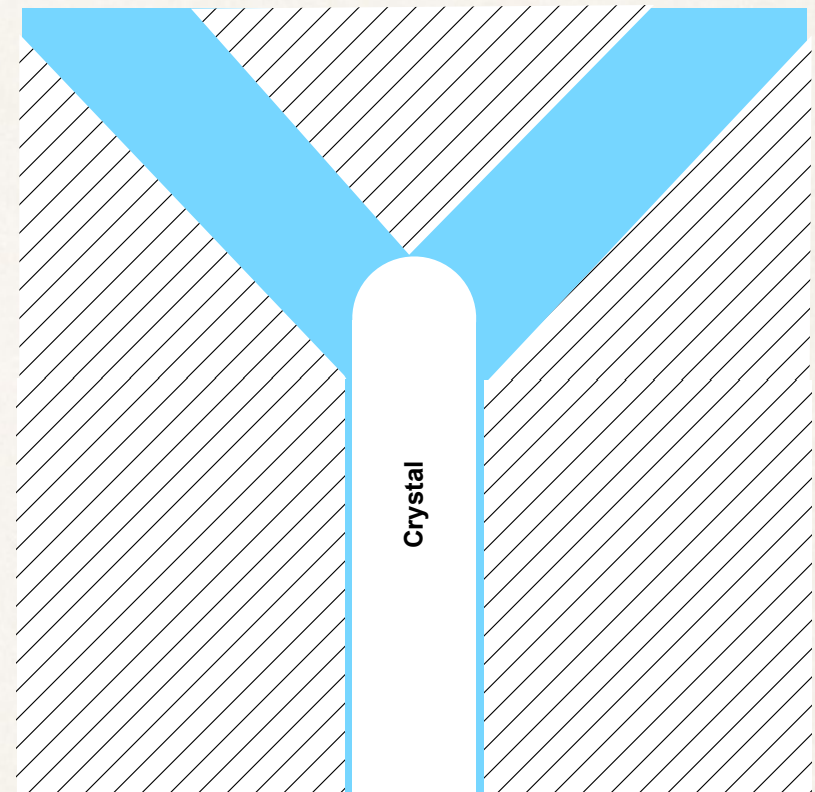


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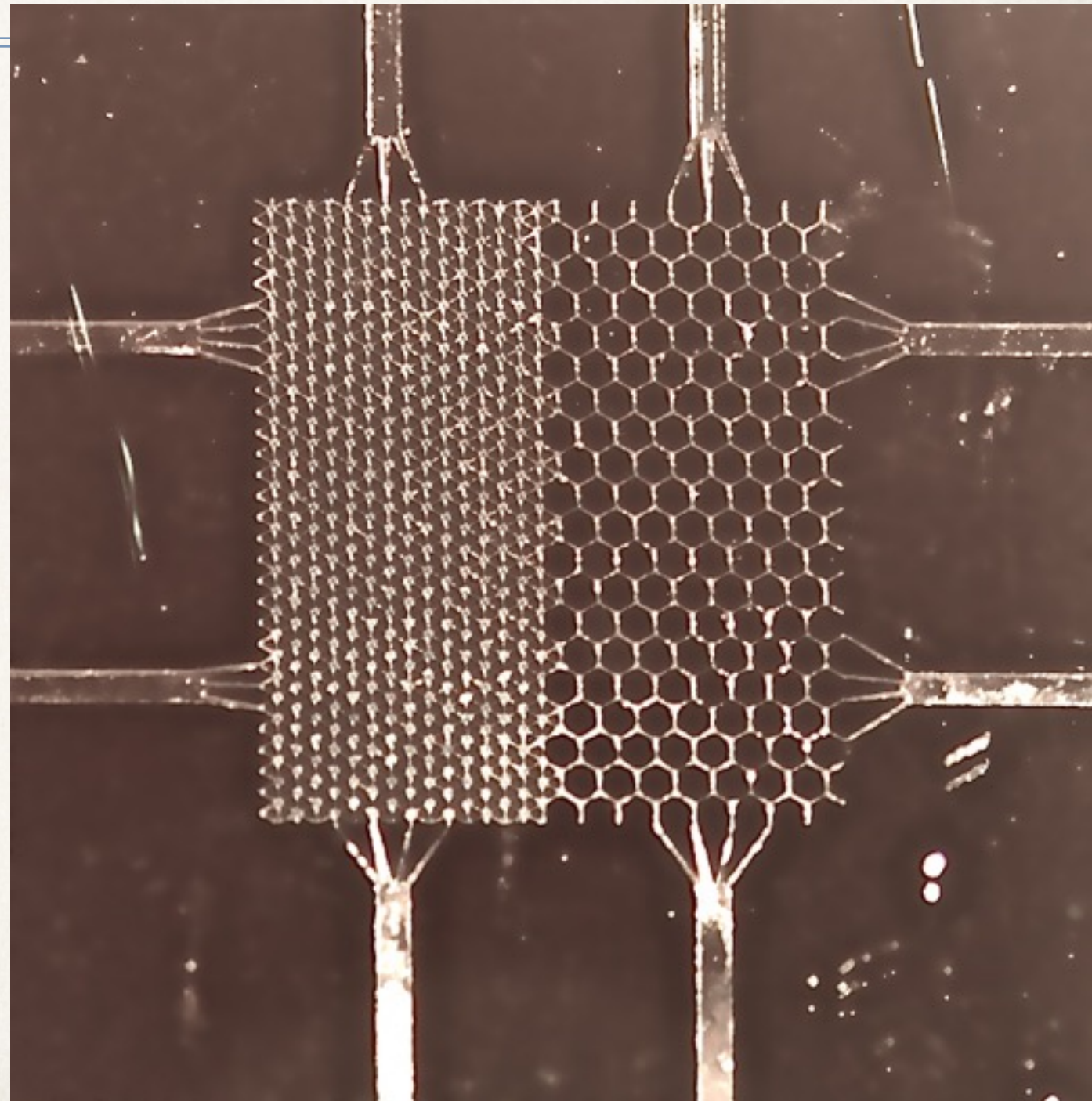
In this case, a single crystal can transform all the pore volume



In this case, diffusion to the trapped crystal generates crystallization pressure

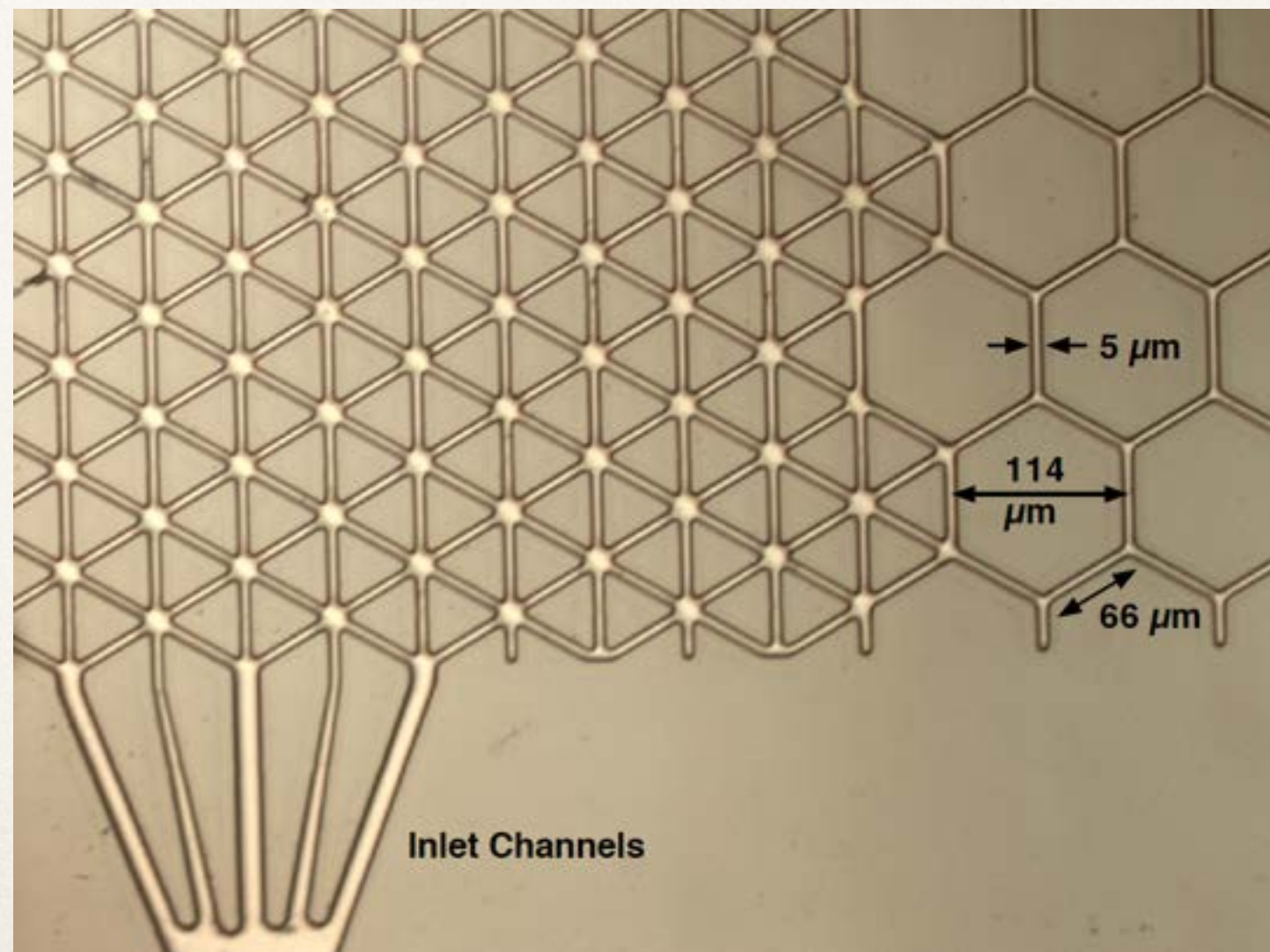
Test of Growth in Channels

- ❖ Channels 5 μm wide & deep etched into Si, covered with glass
- ❖ Channels filled with solution (3 molal Na_2SO_4)
- ❖ Cooled to induce supersaturation



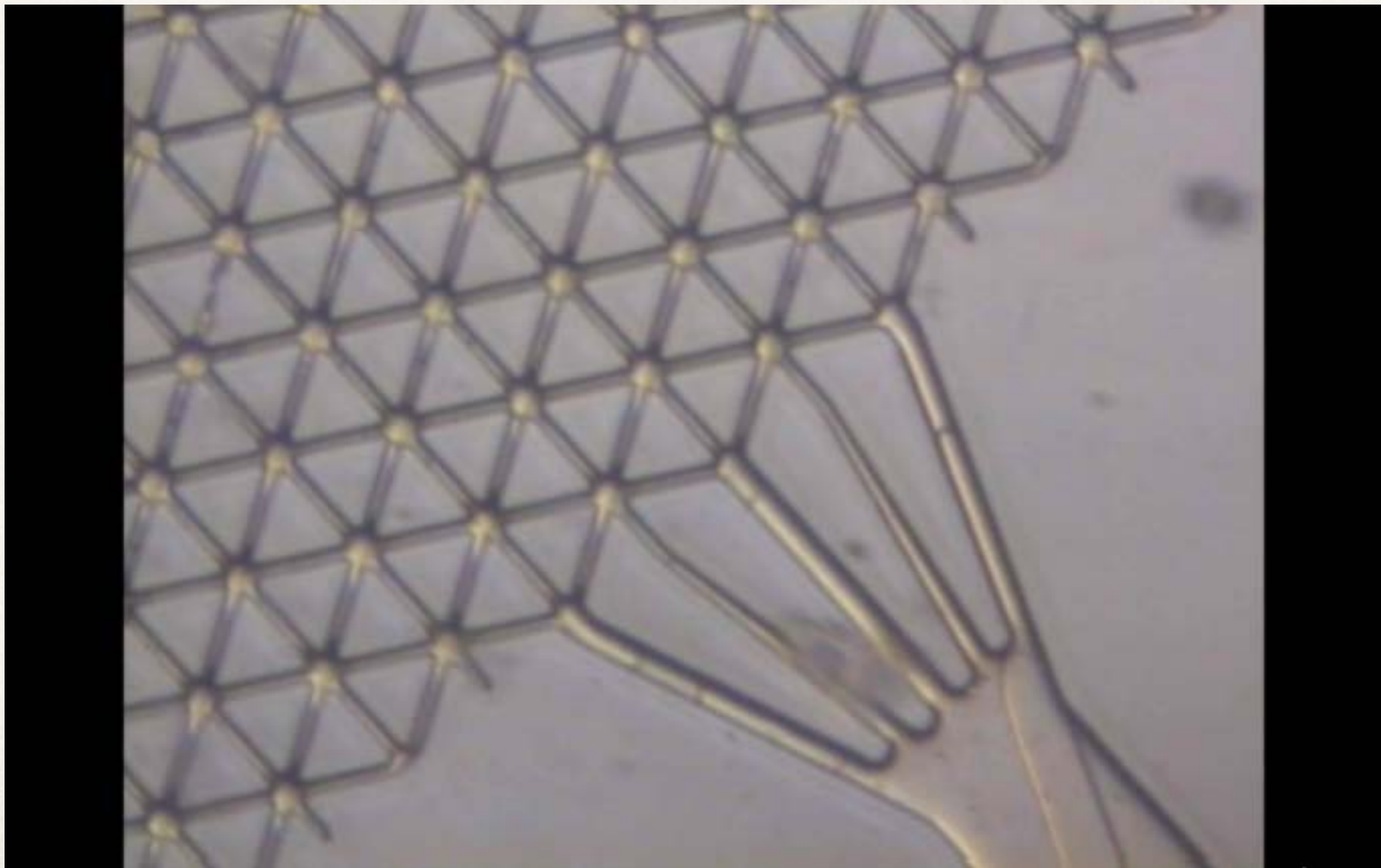
Channel structure

- ❖ Triangular pattern allows growth in straight line, but hexagonal pattern requires turn at every junction



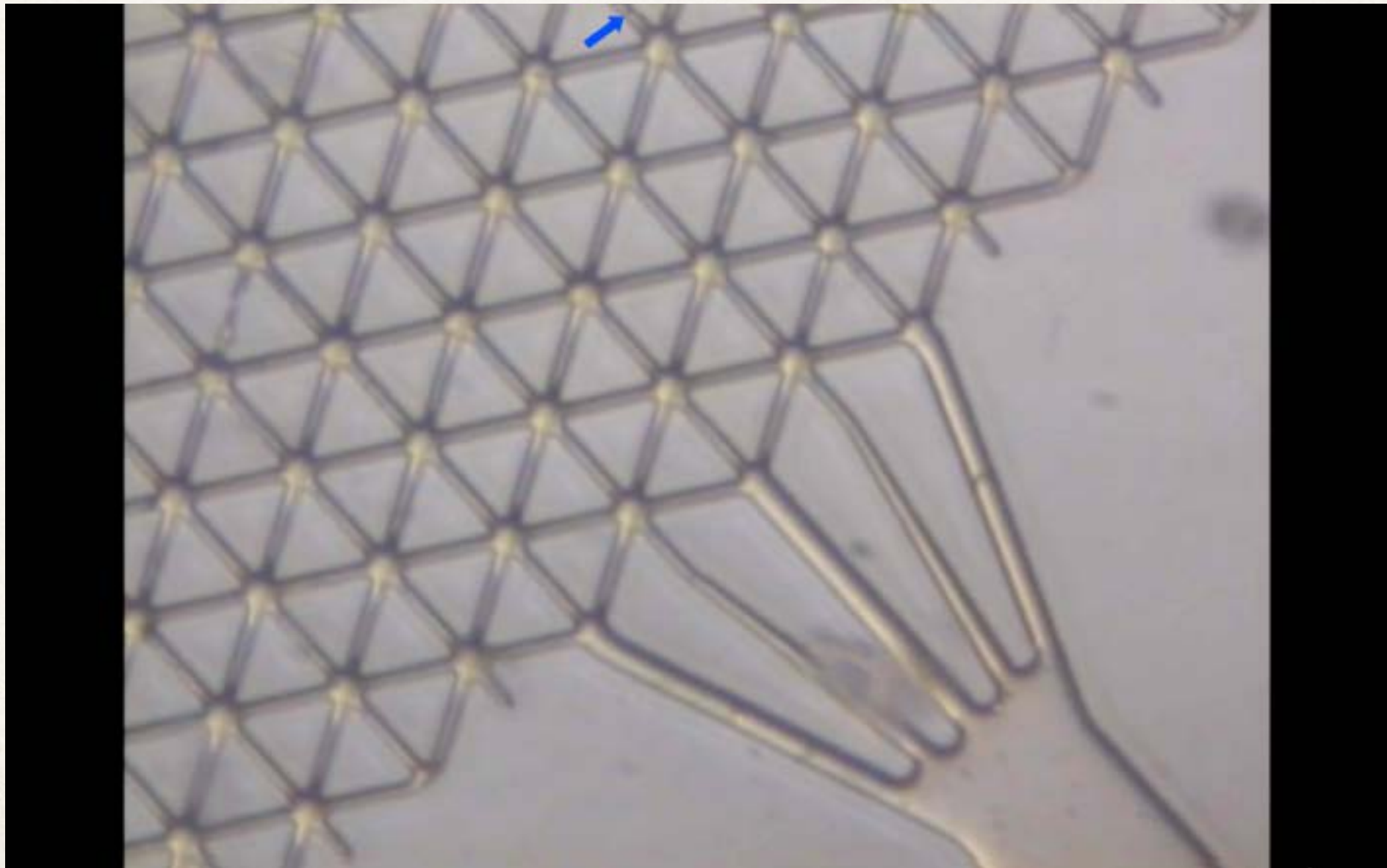
Growth in Channels

- ❖ 3 molal Sodium sulfate



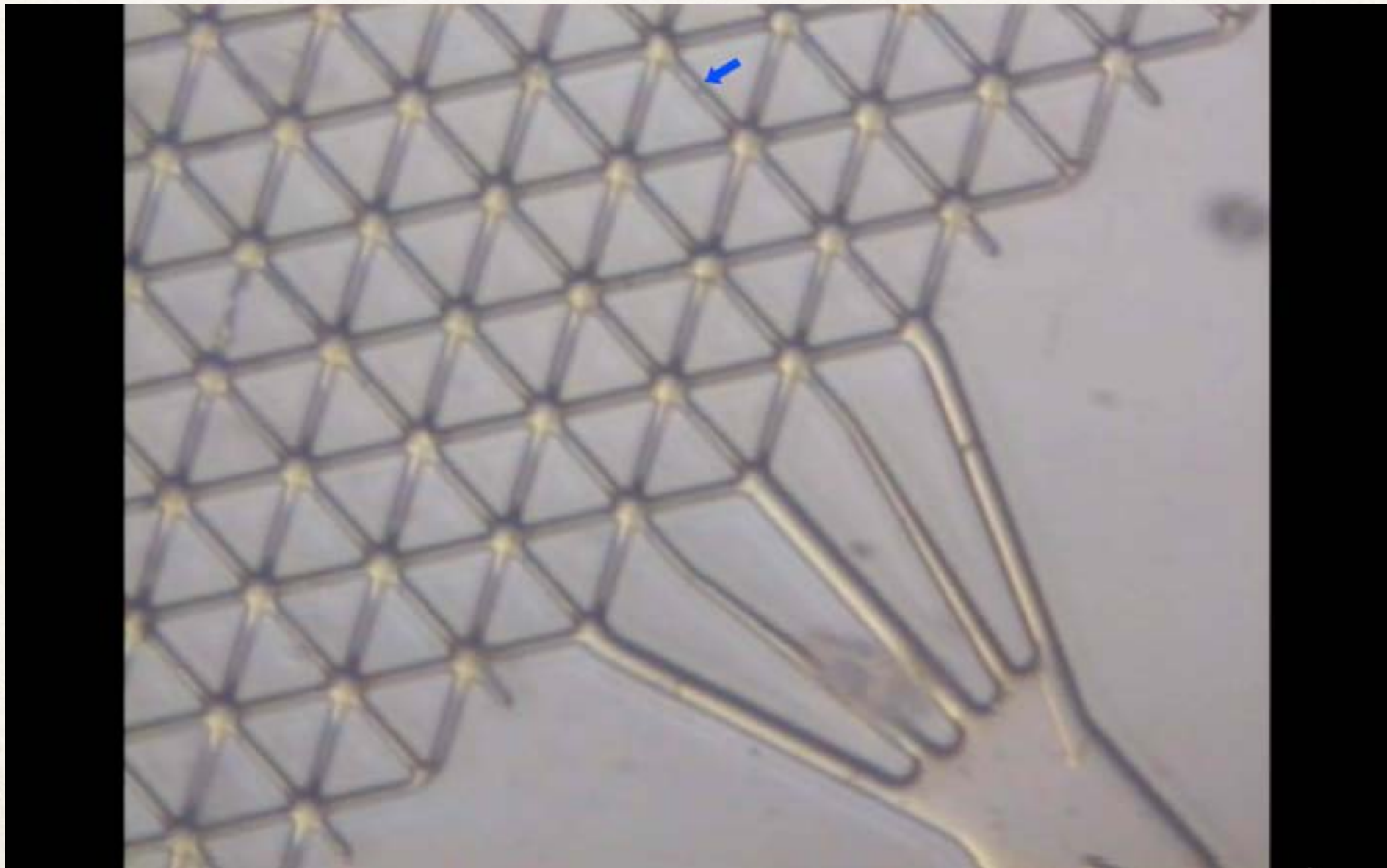
Branching

❖ Crystal enters



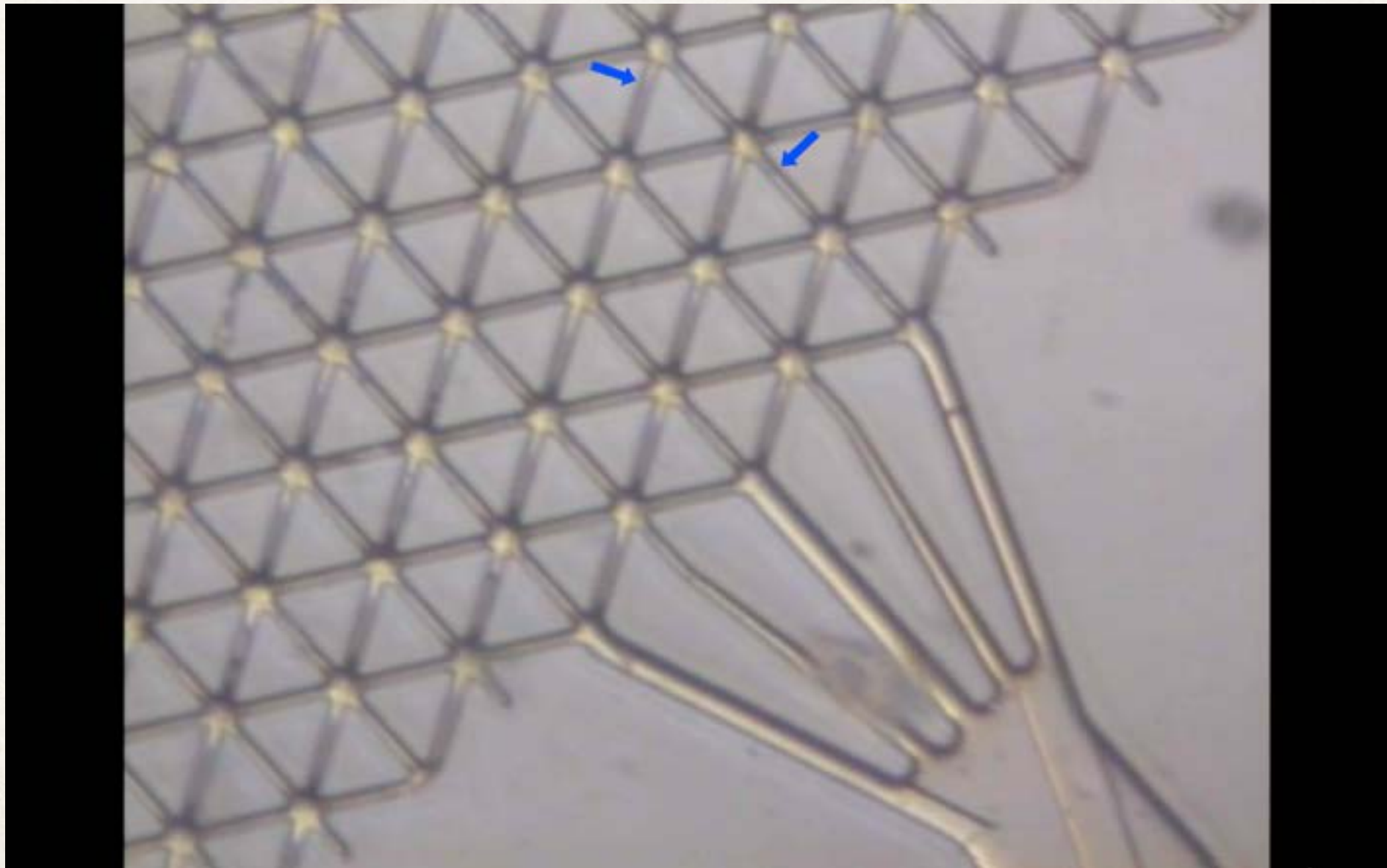
Branching

- ❖ Crystal passes junction, no branching



Branching

❖ Branch occurs



Conclusions

- ❖ Existence of crystallization pressure implies growth controlled by interface kinetics, not diffusion
- ❖ If branching occurred freely, pores would fill quickly
- ❖ Slow transformations observed experimentally imply blocking at nodes in pore network
- ❖ Blocked crystals probably grow intermittently at high supersaturation
- ❖ Images show delayed branching of sodium sulfate in lithographic channels
- ❖ Need more control over nucleation, better images, numerical simulation of diffusion and growth kinetics

Acknowledgments

- ❖ Gilles Chanvillard
- ❖ Lafarge, for its support of Gilles at Princeton (2004)
- ❖ Dr Saurabh Vyawahare
(pattern fabrication),
John Bestoso
(pattern design),
Prof. Jim Sturm



PDMS Channels

- ❖ Pattern originally made in PDMS
- ❖ Channels distorted by crystallization pressure
- ❖ Therefore, created new pattern in silicon

